

**up**  
**to date**



Sustainable innovation – for us this also means: We keep our drive solutions technologically up to date for you. We increase your benefits in all aspects of product maintenance and optimization with continuous

technology transfers from our development department. Quite systematically and often without additional costs. To increase the value of your investments.

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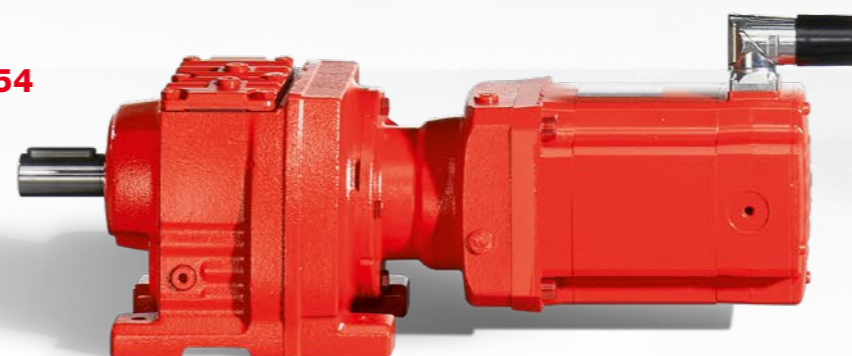


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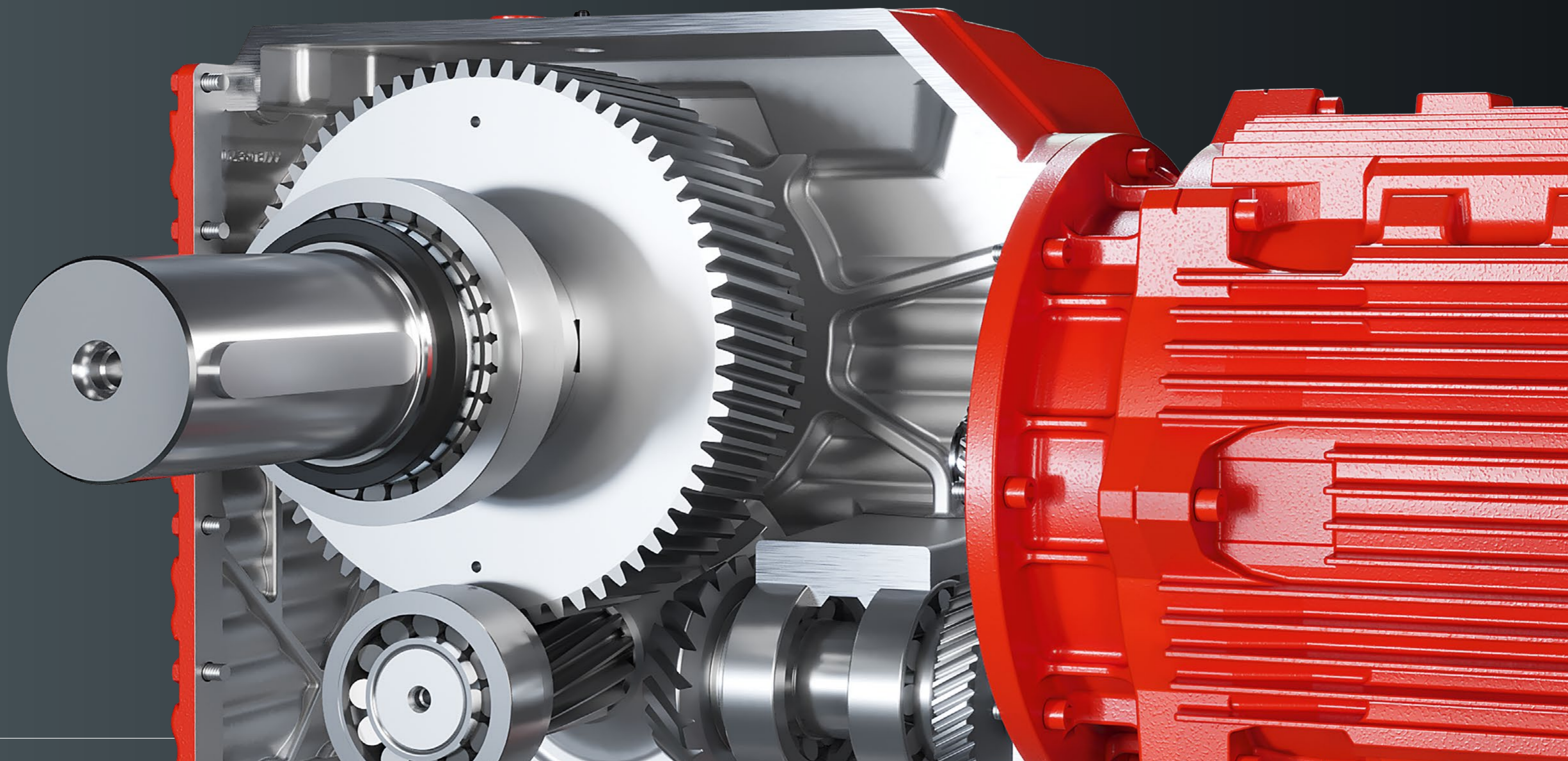
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MORE FLEXIBLE,  
LIGHTER** 66



HIGHER TORQUE

# MORE POWER, MORE RESERVES

For the large 7-series gear units



# MORE TORQUE. MORE POSSIBILITIES.

Up to  
higher torque

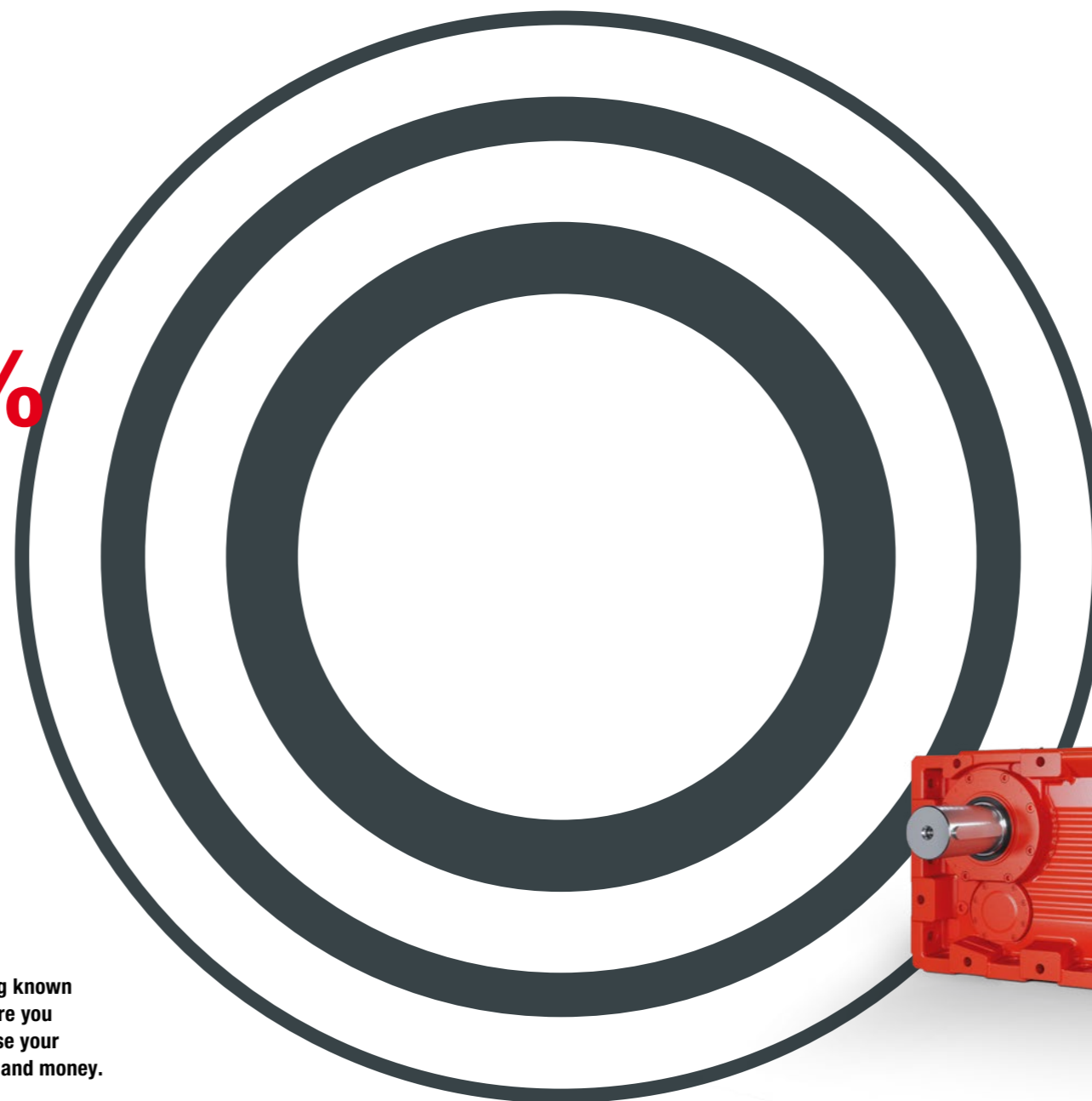
# 11%

Good news from our development team. By making small-scale optimizations and pushing known boundaries to the max, we have increased the torques for our large 7-series gear units. Are you using one of these gear units? In that case, you can now transport higher loads or increase your reserves for added reliability. If necessary, you can use a smaller size, thus saving space and money. And, best of all, you get increased torque at no extra cost.

Thanks to new FE calculations and optimizations made to a number of components, we can offer you our increased gearmotor torques in combination with F..157, K..167 and K..187. Naturally, our increased torques also comply with all necessary safety requirements. As a result, you benefit from a number of advantages.

Firstly, the increased torques lead to higher service factors ( $f_b$ ), giving you more operational reliability. Secondly, when planning a new project, you can use a smaller size, if required. In addition to this, the new service factors increase the number of

possible gear unit-motor combinations. Our gear units and gearmotors ensure you're always at the cutting edge, without generating extra costs for you.



## THE BENEFITS

- Increase in torque from +6% to +11%
- More reliability in use
- Your equipment is always at the cutting edge
- New project planning possible with smaller gear units
- No added costs
- Now available for F..157, R..167, K..157, K..167 and K..187

## Old and new torques compared

SIZE	$M_{amax}$	$M_{amax}$ <b>new</b>	INCREASE
R..167	Up to 18 000 Nm	Up to 20 000 Nm	+ 11%
F..157	Up to 18 000 Nm	Up to 20 000 Nm	+ 11%
K..157	Up to 18 000 Nm	Up to 20 000 Nm	+ 11%
K..167	Up to 32 000 Nm	Up to 35 000 Nm	+ 9%
K..187	Up to 50 000 Nm	Up to 53 000 Nm	+ 6%

# EXPERT VOICES

## THREE QUESTIONS FOR



... the product management team: **EIKO FILLER**

### What is the motivation behind the “up to date” initiative from SEW-EURODRIVE?

Essentially two factors are driving us in this campaign. We're constantly looking for new ways of anticipating our customers' needs and giving them made-to-measure solutions. And we're committed to playing our part in promoting sustainability and the responsible use of resources.

### Why should users be interested in increased torque?

Increased torque is of interest to users because they can opt for a smaller size for new systems, which is an easy way of saving space for a number of applications. In pre-existing constructions, the gear units in question can simply be

run at a higher torque load, which either gives the user more power or greater reserves for coping with overload.

### What can I do to achieve increased torque?

New gear units will now be labeled automatically with the higher torque. Gear units for use in existing constructions can therefore be subjected to higher loads and/or offer greater reliability if the load is unchanged. In the case of new systems that have already been configured and calculated, mechanical engineers can update their calculations and, if necessary, select a smaller size.



... the development team: **DR. MEINHARD SCHUMACHER**

### How exactly was this enhancement achieved?

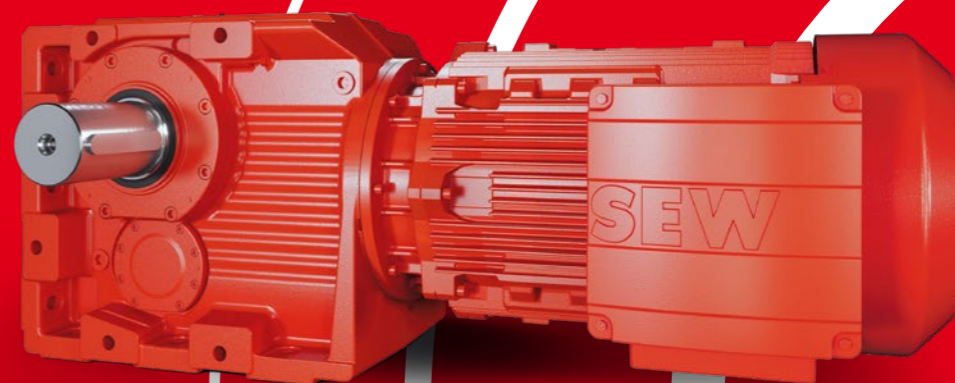
SEW-EURODRIVE doesn't just continuously develop its products, it also optimizes design and configuration tools, always using the latest scientific findings. These are then also incorporated into existing products – as in this case – to the benefit of our customers.

### Is the enhancement just a matter of redoing calculations?

No, not at all. Besides using the latest calculation methods, we've also optimized a number of components, such as shafts, bearings and housings, resulting in higher torques for the large 7-series gear units. Naturally, compatibility is maintained in its entirety for customers.

### Does a higher torque reduce service life?

The strict design criteria for our gear units have not changed at all with the introduction of the new calculation methods – there are no drawbacks for customers at all. If additional design elements are also incorporated – such as our Premium Sine Seal oil seal and GearOil by SEW-EURODRIVE – we can now even offer a 12-month extended warranty package.

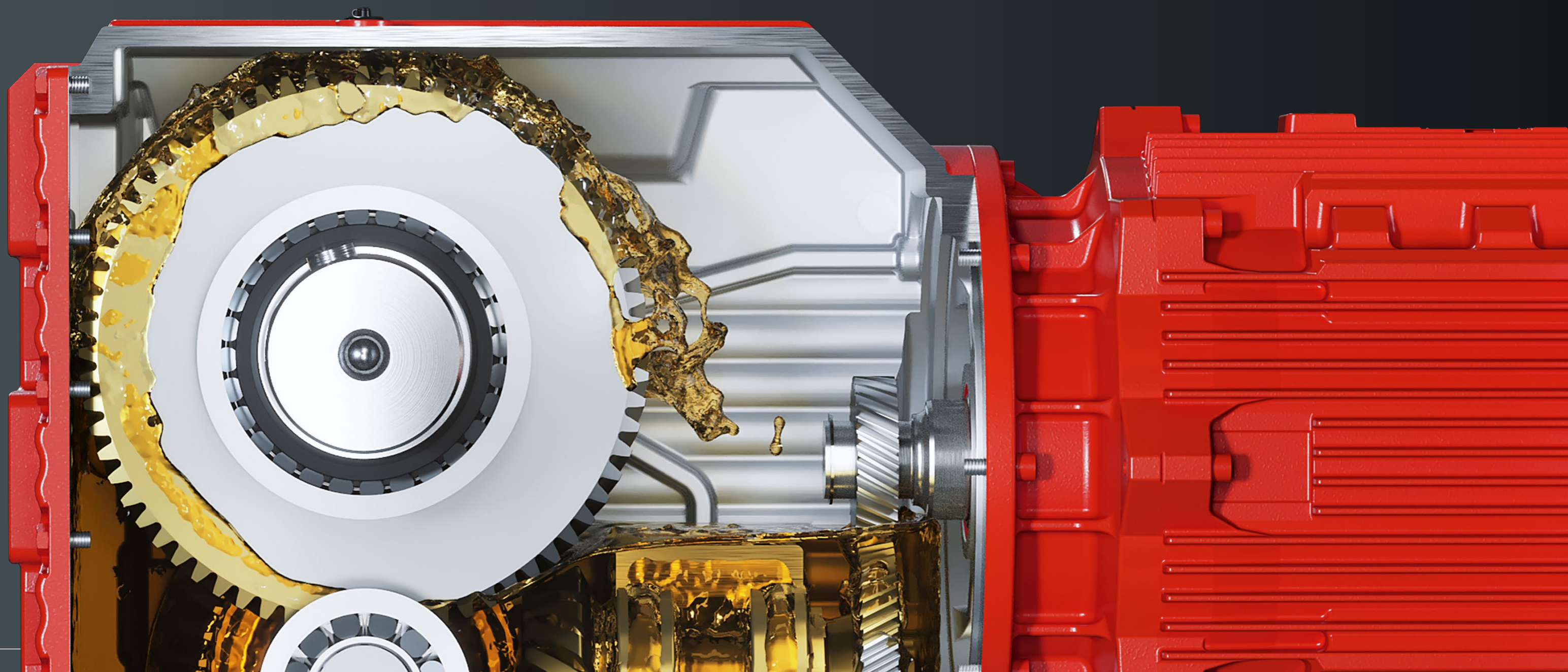


**up**  
to date

**GEAR OIL BY SEW-EURODRIVE PROTECTS**

# **LESS WEAR, LONGER LIFE**

For all SEW-EURODRIVE gear units



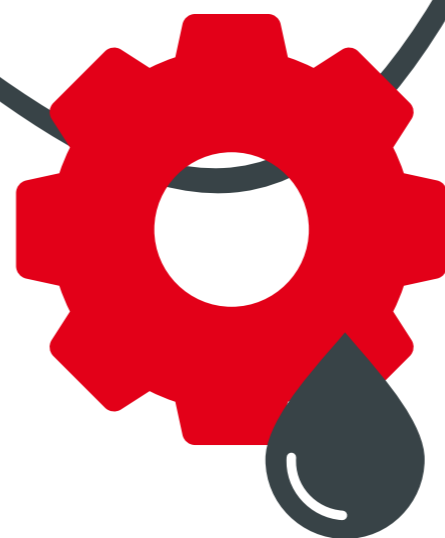


# UPDATED TO EXTEND THE LIFE OF GEAR UNITS.

# 50%

**Increase in oil life and 50% longer service life of the transmission**

**> DID YOU KNOW THAT SEW-EURODRIVE IS ONE OF THE BIGGEST CONSUMERS OF GEAR OILS IN THE DRIVE TECHNOLOGY SECTOR?**



## THE BENEFITS

- Choosing the right lubricant for optimal overall gear unit performance is simple and easy
- Fewer failures thanks to protection against leaks and the attrition of wear parts
- Up to 50% longer service life than conventional oils
- Longer service life and reduced wear for your gear units and their wear parts
- Long-term protection for your investment
- Shelf life up to six years longer than that of conventional lubricants
- Available worldwide

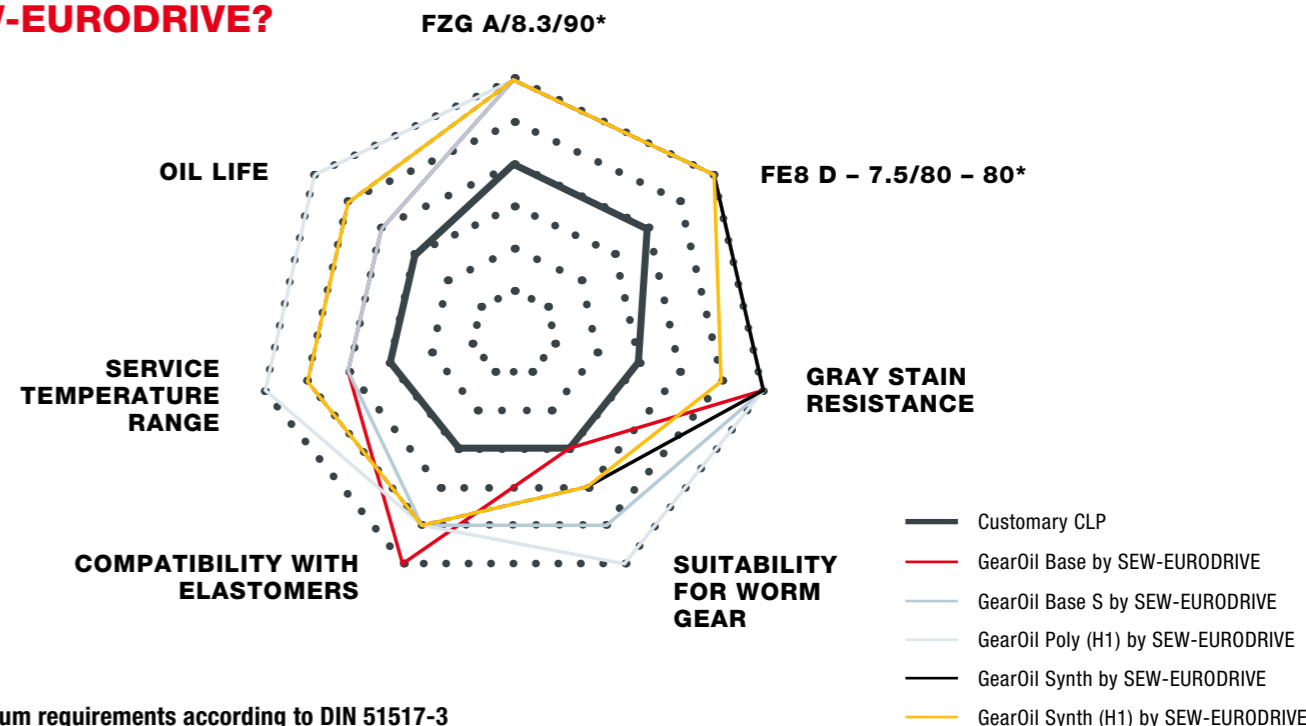
Is the right gear unit oil hard to find? Not at all. SEW now makes GearOil by SEW-EURODRIVE: The perfect lubricant – developed in-house by SEW tribology experts for all our gear units. A premium oil, which will represent a real innovation transfer at your plant. For less gear unit wear and a longer service life.

Whether you use standard, servo, or industrial gear units – GearOil by SEW-EURODRIVE has been 100% developed for your SEW gear unit. Many years of experience and countless test runs have gone into producing this gear oil, which impresses with its special lubricating film. Not only does this extend the lifetime of the oil itself, it also reduces friction between the gear wheels. The lifetime of wear parts, such as sealing rings and

bearings, is significantly extended. Furthermore, GearOil by SEW-EURODRIVE protects against corrosion and prevents damage to tooth flanks from scuffing. It also enhances performance and increases efficiency. Your high-quality gear units will be maintained in peak condition for the future, protecting your investment. GearOil by SEW-EURODRIVE is available in various

viscosity classes. Either as a CLP mineral gear unit oil or as a synthetic lubricant based on CLP PG (polyglycol) or CLP HC (polyalphaolefin). Special lubricants with H1 certification for the food-processing industry are also available.

## What are the strengths of the GearOil by SEW-EURODRIVE?



\* Minimum requirements according to DIN 51517-3

# GOOD TO KNOW

## ➤ WHAT DOES GEAR OIL DO?

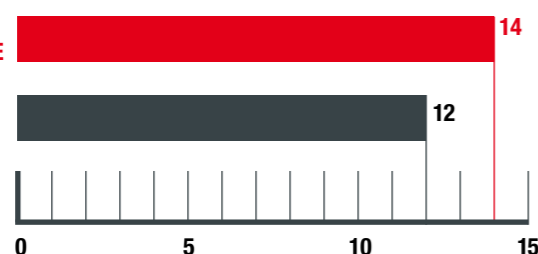
- Reduces friction
- Dissipates heat
- Carries impurities to the filter
- Reduces wear
- Protects against corrosion
- Reduces noise
- Minimizes vibrations
- Protects against gearing scuffing



GearOil Base ... E1  
by SEW-EURODRIVE

Minimum  
requirement acc.  
to DIN 51517-3

Damage  
load stage



## ➤ MORE INFORMATION!

[www.sew-eurodrive.de/lubricants](http://www.sew-eurodrive.de/lubricants)

## ➤ REDUCING FRICTION: BUT WHAT KIND EXACTLY?

### **Boundary friction**

Boundary friction is the friction that occurs where two surfaces come into direct contact. In this case, protective layers develop as a result of natural oxidation, adsorption, or a chemical reaction under the influence of pressure and temperature.

### **Mixed friction**

This occurs when there is not enough oil in the gear unit or the oil is too old. With mixed friction, there are therefore both direct points of contact between the components and points of contact separate from the lubricating film.

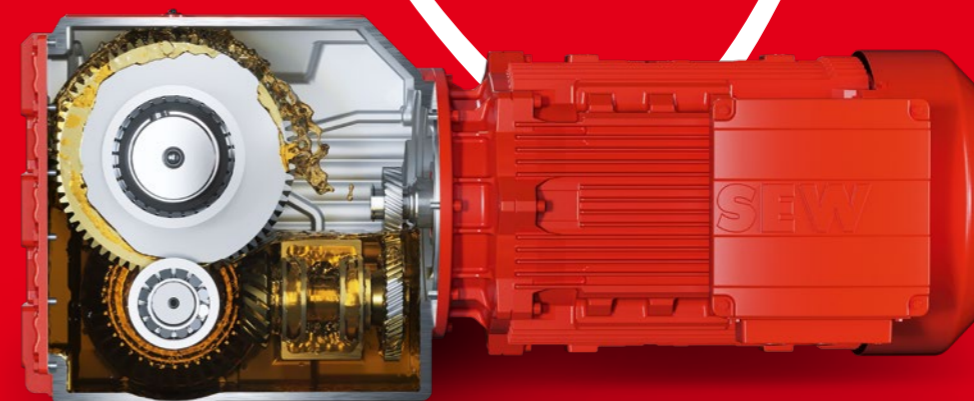
### **Fluid friction**

There is no direct contact between the components. The gear oil separates the components and the lubricating film transfers the load that occurs. The better the chemical structure of the lubricating film, the lower the internal friction within it.

**Systematically reducing both friction and wear, and optimizing lubrication, therefore extends the service life of the gear unit.**

### **FZG A/8.3/90**

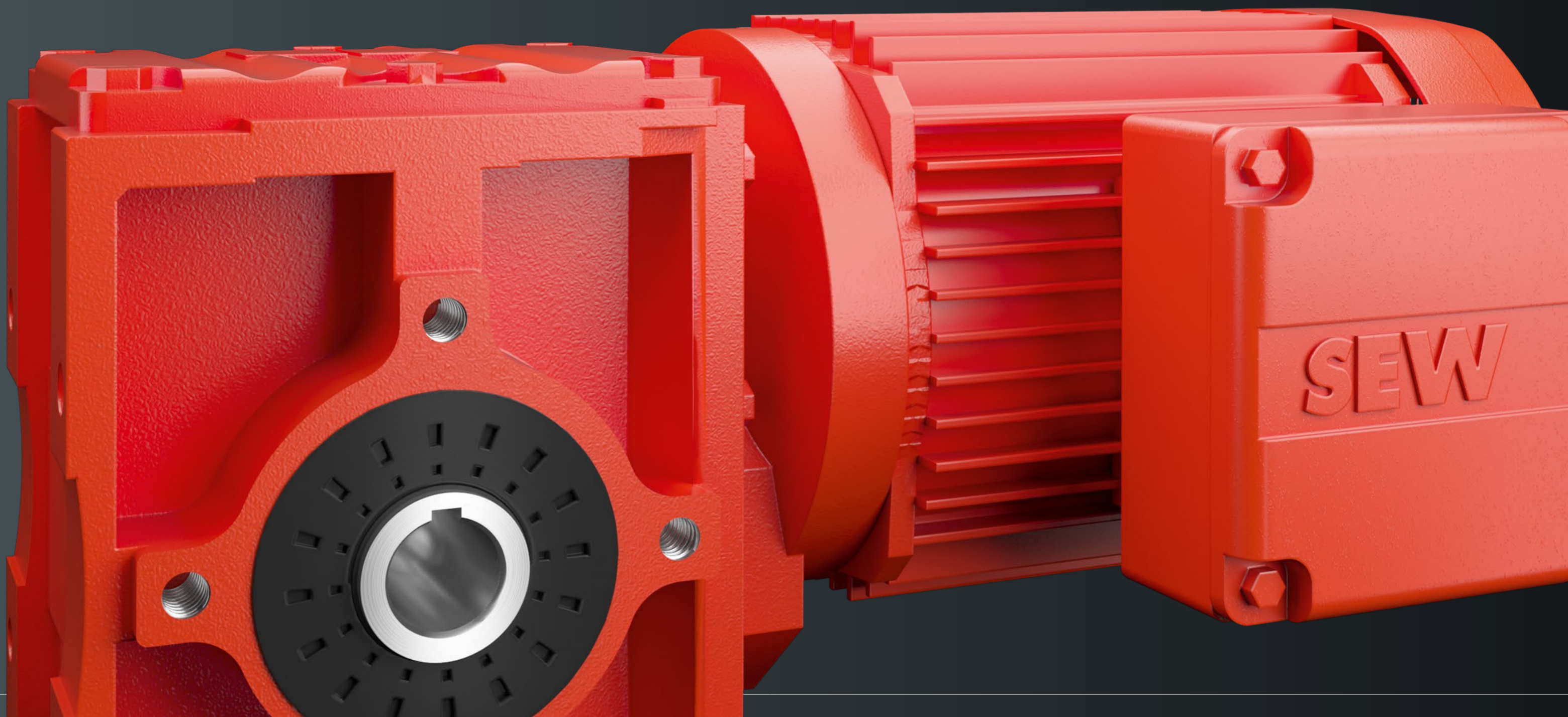
The high stage 14 damage load stage provides improved protection against wear to the gearing

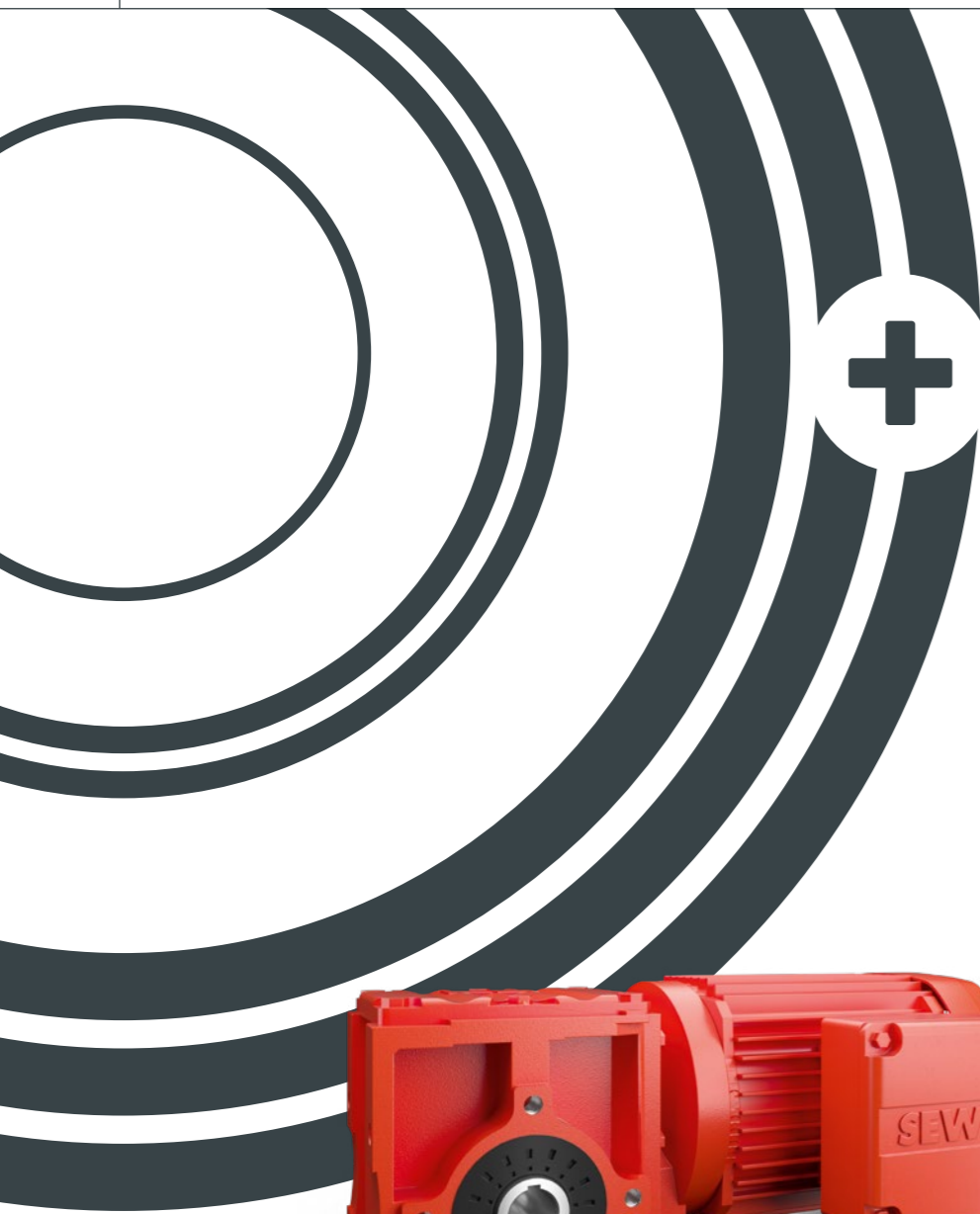


**TORQUE BONUS**

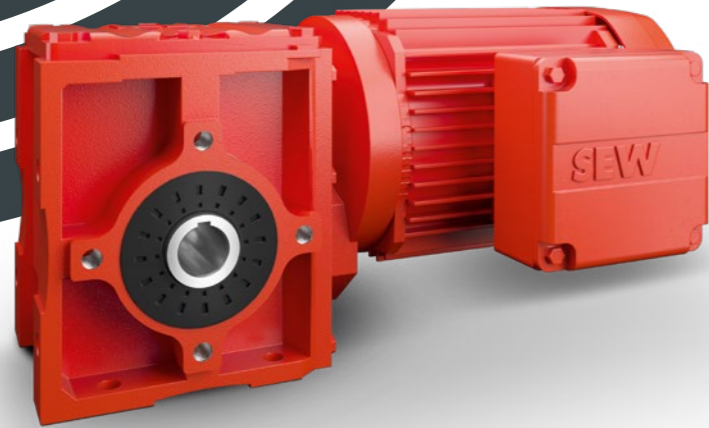
# **UP TO 115% MORE** **POWER**

For SPIROPLAN® right-angle gear units





Using  
GearOil by  
SEW-EURODRIVE



Up to  
higher torque

# 115%

## TURBO BOOST FOR SMALLER GEAR UNITS

W..10 increase  
(0.09 – 0.55 kW)

W..20 increase  
(0.12 – 0.75 kW)

W..30 increase  
(0.12 – 1.1 kW)

$\dot{U} (i)^*$	$M_{amax}$	DS**	$\dot{U} (i)^*$	$M_{amax}$	DS**	$\dot{U} (i)^*$	$M_{amax}$	DS**
6.57	19 Nm	+58%	6.57	24 Nm	+20%	6.57	62 Nm	+55%
8.20	23 Nm	+92%	8.20	29 Nm	+45%	8.20	65 Nm	+63%
10.25	28 Nm	+115%	10.25	36 Nm	+44%	10.25	63 Nm	+26%
14.33	24 Nm	+9%	14.33	45 Nm	+50%	14.33	69 Nm	+15%
16.50	27 Nm	+35%	16.50	38 Nm	+27%	16.33	68 Nm	+13%
19.50	30 Nm	+20%	19.50	42 Nm	+20%			
27.50	27 Nm	+13%						
35.50	28 Nm	+12%						
39.00	26 Nm	+4%						

\* Gear ratio

\*\* Torque increase compared to previous maximum permitted torque

So how is it possible to achieve such a rocket-like improvement in the performance of these small right-angle gear units? That's right – by combining expanded calculation options with the potential of SEW's new premium gear oil. At least, this is how the experts in our development department did it. The result is a huge and permanent performance boost for our small SPIROPLAN® gear units.

The small SPIROPLAN® gear units have been very successful on the market for years due to their outstanding characteristics. Our engineers have now taken things to the next level. They have managed to boost the torque of the right-angle gear units by between 4% and – wait for it – a whopping 115%. All this simply by using new calculation methods and GearOil Poly 460 W by SEW-EURODRIVE gear oil.

For you, this means higher service factors ( $f_b$ ) and therefore greater reliability when using gear units. You have more flexibility in selecting your drives thanks to a wider range of variants. For new projects, it is also possible to consider using a smaller gear unit size. Furthermore, this opens up some new gear unit-motor combinations that we have included in the new catalogs. It is also important that the permitted overhung load

on the output end for the gearmotors is not affected by the higher permissible torque. Certain new combinations of the W..10 with the DRN71.. and DR2S71.. motors require new rotor shafts. We have made these from higher-quality material and further hardened them at the shaft shoulder. As a result, these combinations now also meet the safety requirements associated with the higher torques.

# YOUR BENEFITS – AT A GLANCE

## **SPIROPLAN® right-angle gear units**

are impressively reliable and quiet. They deliver output torques up to 70 Nm in the power range from 0.09 to 1.1 kW. At their heart is the unique SPIROPLAN® gearing, which is wear-free, efficient and low-noise. Their compact design and aluminum housing make SPIROPLAN® right-angle gear units real lightweights, and extremely cost-effective, too.

### ➤ **NEW CALCULATION – MORE TORQUE**

New calculations make it possible – in combination with our new GearOil by SEW-EURODRIVE, we are now able to offer you higher permissible torques for our small SPIROPLAN® series of right-angle gear units. Our sizes W..10, W..20 and W..30 in particular benefit from this, especially in the small gear ratio range. Moreover, you benefit from a torque boost of up to 115%.

### ➤ **CORRECT LUBRICATION – BETTER HEAT DISSIPATION**

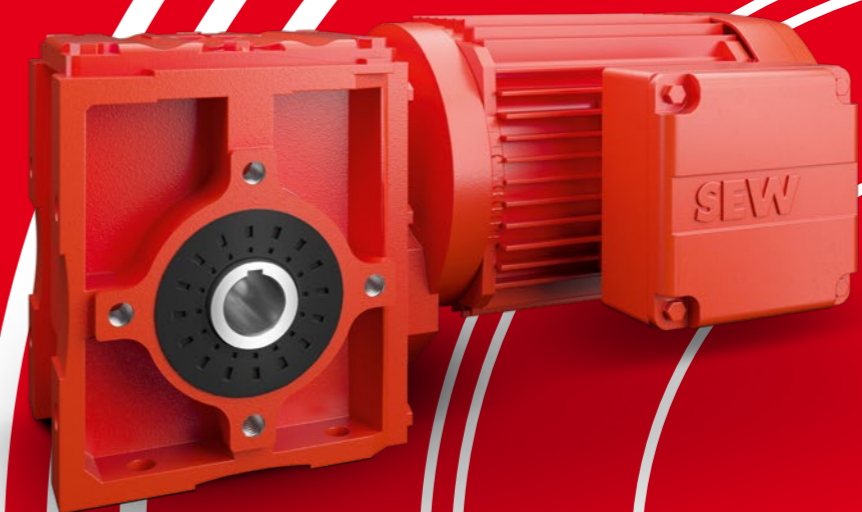
Our new lubricants in the GearOil Poly by SEW-EURODRIVE series increase the performance of the gear units by reducing friction in the gearing and enhancing heat dissipation. GearOil Poly 460 W by SEW-EURODRIVE was developed specifically for SPIROPLAN® gear units. It forms an ideal lubrication film on the gear wheels that increases the service life of both the lubricant and the wear parts such as bearings and sealing rings.

### ➤ **SMALLER SIZES – ADDITIONAL RESERVES**

Why not consider downsizing? With the increased torques, you can now accommodate higher torques in a smaller space. Basically, this means you can use smaller sizes for your new projects in the future. Or you now have greater safety reserves in your existing systems.

### ➤ **MORE EFFICIENCY – FEWER COSTS**

The torque boost does not negatively impact any of the many other positive factors. Even when applied to gearmotors, the SPIROPLAN® design achieves greater efficiency while continuing to offer the low-noise operation you're familiar with. Combined with our new, small DRN.. motors (DRN63.., DRN71.. and DRN80..), you can achieve energy efficiency class IE3 easily and cost-effectively.

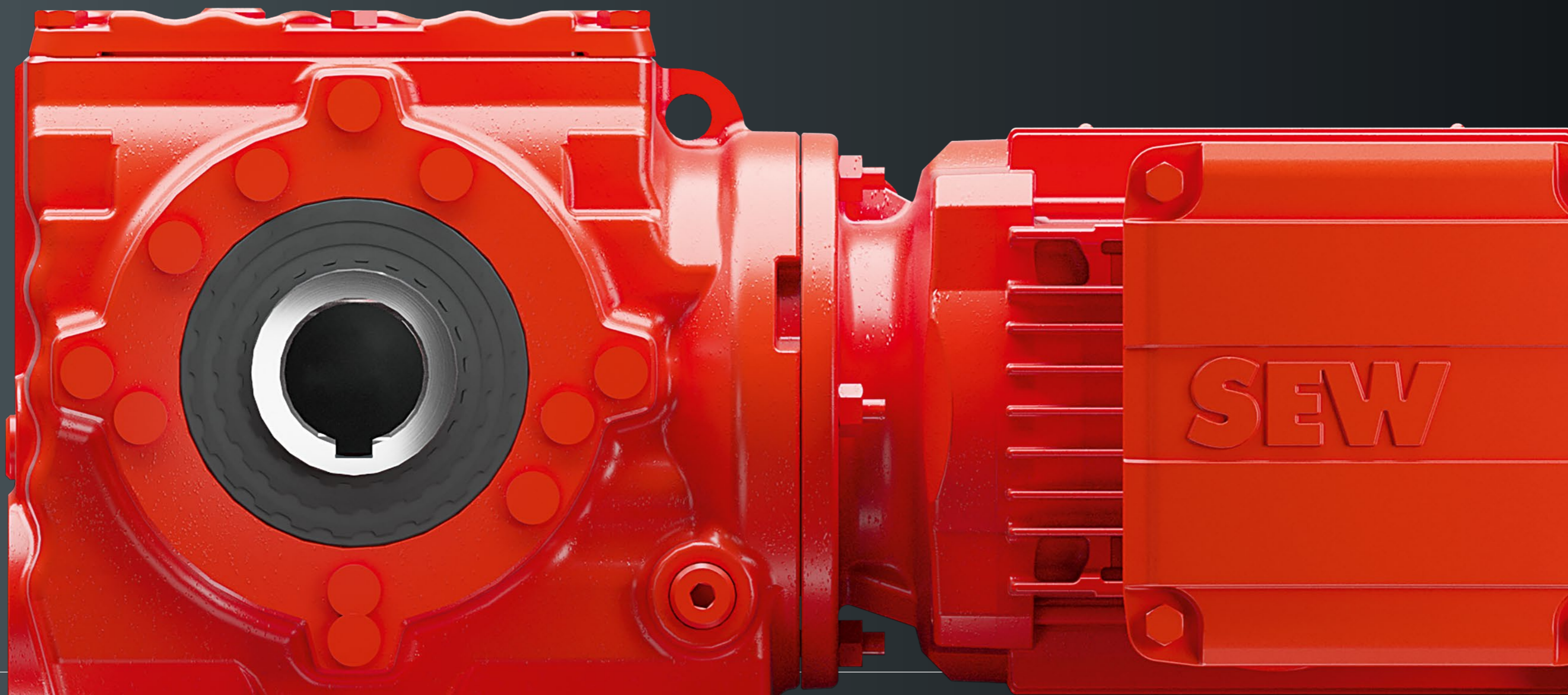


**up  
to date**

**MORE TORQUE**

# **POWERFUL** **WORM GEAR UNITS**

The new S..7p helical-worm gear units



# SPACE-SAVING, COST-EFFECTIVE ENDURANCE RUNNERS.

Their cost-effectiveness comes from their simple design. Thanks to the special coordination of torque and speed, our helical-worm gear units enable you to make the most of the space that is available for their installation. Our new S..7p (p for power) series offers even higher torque in all seven sizes, thus also delivering a higher power density. Torque on the S..7p series is up to 65% higher than on standard S..7 helical-worm gear units.

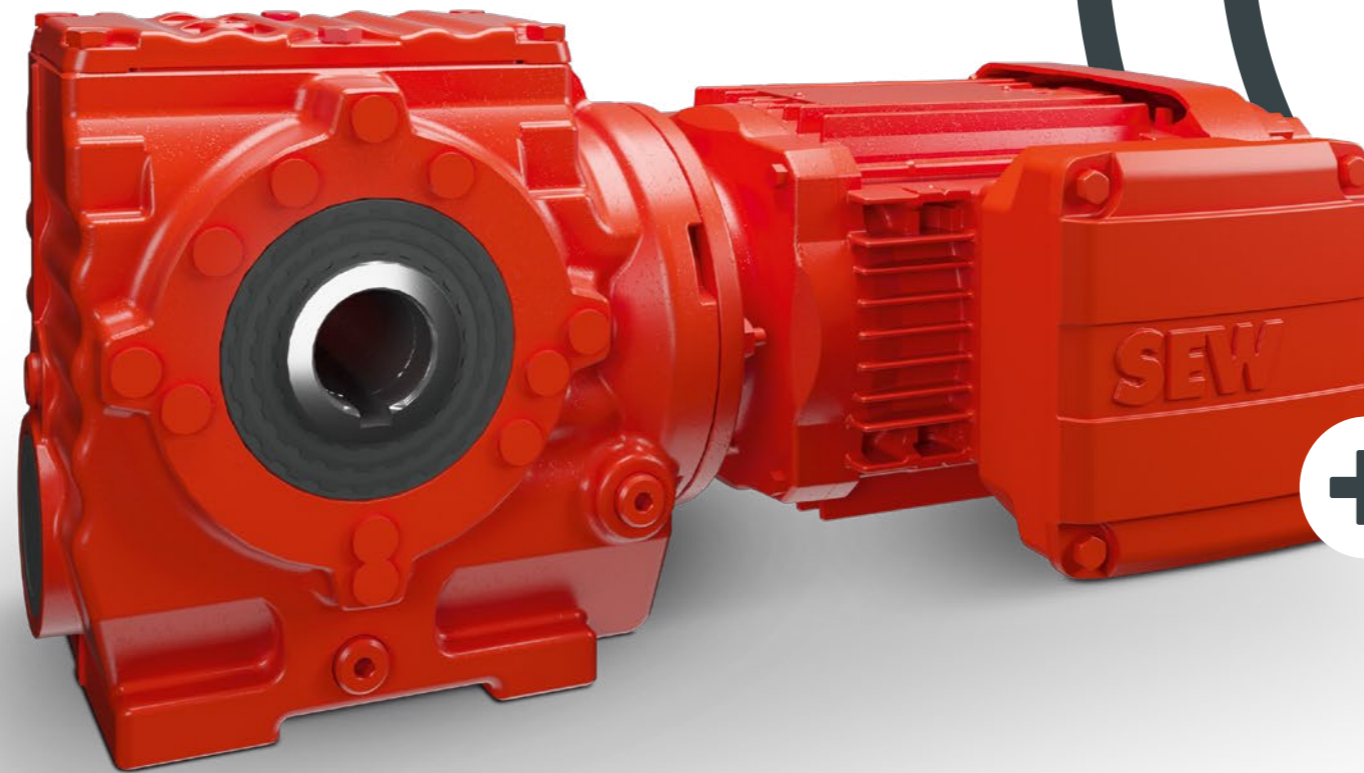
The increased maximum permissible torques ( $M_{amax}$ ) result in higher service factors ( $f_b$ ) and therefore provide greater safety when using the gear units as part of a system. When planning a brand-new project, it may also be possible to use a smaller gear unit size. The higher  $f_b$  factors also result in some new permissible gear unit-motor combinations.

## Lubrication

Besides lubricating the gearing, gear unit oils also play a significant role in dissipating heat in gear units. Our new lubricant GearOil Poly by SEW-EURODRIVE boosts the performance of the helical-worm gear units, in particular by reducing friction in the gearing. GearOil Poly by SEW-EURODRIVE reduces heating by up to 25 °C compared with mineral lubricants and by up to 7 °C compared with other conventional polyglycol oils on the market. As a result, the S..7p helical-worm gear units can be pushed to a higher torque. GearOil Poly by SEW-EURODRIVE forms a highly effective lubrication film, which increases the service life of both the lubricant itself and wear parts such as sealing rings and bearings. GearOil Poly by SEW-EURODRIVE also improves the efficiency of the helical-worm gear units.

## YOUR BENEFITS

- Up to 65% higher torque
- More safety in use
- Your technology remains up to date
- New projects with smaller gears possible
- GearOil Poly by SEW-EURODRIVE increases performance
- Reduced heating by up to 25 °C
- Reduced energy costs



Up to  
higher torque

65%

Use of  
GearOil Poly  
by SEW-EURODRIVE

SIZE	GEAR UNIT RATIO (i)	$M_{amax}^*$	TORQUE INCREASE COMPARED WITH S..7 UP TO*
S..37p	3.97 – 157.43	105 Nm	+60%
S..47p	4.00 – 201.00	200 Nm	+55%
S..57p	4.00 – 201.00	370 Nm	+62%
S..67p	7.56 – 217.41	720 Nm	+50%
S..77p	8.06 – 256.47	1500 Nm	+26%
S..87p	7.88 – 288.00	3000 Nm	+65%
S..97p	8.26 – 286.40	4300 Nm	+27%

\* Smaller values possible, depending on the ratio

## FEATURES

Helical-worm gear unit series with enhanced performance

Improved performance thanks to use of premium lubricant GearOil Poly by SEW-EURODRIVE

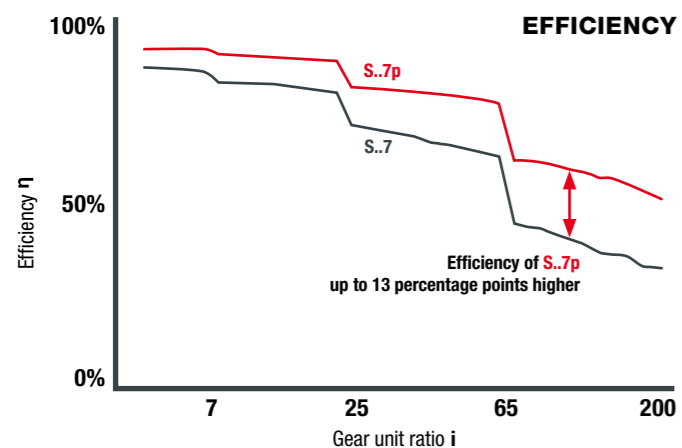
Reduced heating

Enhanced efficiency

Option to configure smaller gear unit sizes or gear units in the same size but with greater safety/reserves

Same design variants possible as with standard S..7 helical-worm gear units

Motor power range: 0.12 – 30 kW

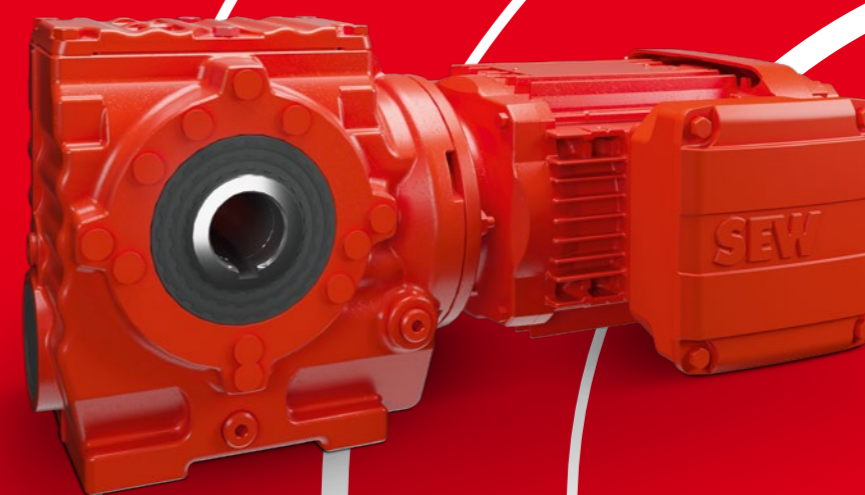


### Efficiency

The way power and speed are transmitted in helical-worm gearing generates a high level of sliding friction between the worm and worm gear. Using GearOil Poly by SEW-EURODRIVE ensures outstanding lubrication and optimum heat dissipation at every operating point, which significantly enhances efficiency. As a result, it has been possible to increase the efficiency of S..7p helical-worm gear units by up to 13 percentage points. This effect is particularly noticeable on the large gear ratios and is hugely beneficial. This enhanced efficiency immediately gives you a higher usable output torque for the same motor power. If this higher output torque is not taken off, the consumption is reduced at the same speed and you save energy and benefit from reduced energy costs.

### More power or more reserves

The increased torques mean that, in the best-case scenarios, you can select the next size down, as you can now take off higher torques in a smaller space or, if you cannot vary the gear unit size, you gain greater safety/reserves in your drive.



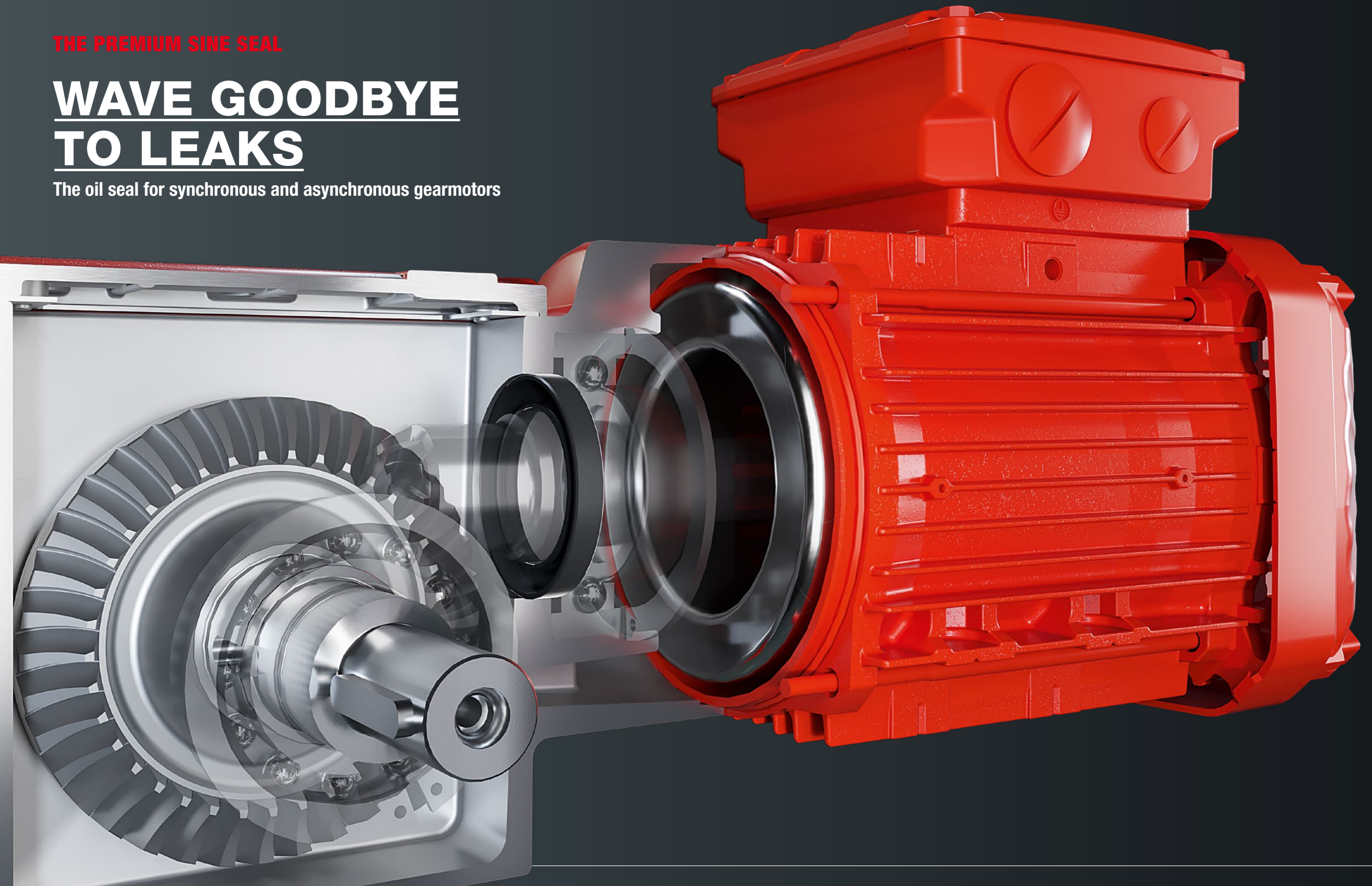
**up**  
to date



**THE PREMIUM SINE SEAL**

# **WAVE GOODBYE TO LEAKS**

The oil seal for synchronous and asynchronous gearmotors



# A WAVE THAT SEALS

Oil seals have been around for a long time. They seal a rotating shaft against two environments. Oil seals are standardized to DIN 3760 and are state-of-the-art. So why have we designed a new oil seal – the Premium Sine Seal – and how does it differ from other oil seals?

Let's start by making it clear that our Premium Sine Seal oil seal is still circular. It is securely installed on the motor side and seals the motor to prevent gear unit oil from entering. The sealing lip runs over the surface of the rotor shaft, on which the pinion is located, which directly drives the gear unit.

## But what is different about our Premium Sine Seal?

Adjustable speeds, continuous duty and varying ambient temperatures are conditions that today's drive systems are exposed to. The gear unit's internal pressure also varies depending on these conditions and the capacity utilization. If the pressure and temperature acting on the sealing lip are high, the wear of the oil seal and the risk of a leak increase. The new Premium Sine Seal sealing systems provide optimum protection against oil leaks for systems and mounted motors. In conjunction with the experts from Freudenberg Sealing Technologies, we have developed a sealing ring that has been specially optimized for the conditions in which gear motors are used. What makes this sealing ring special is that the sealing lip has been designed to suit the rotating shaft. It is

in the shape of a sine wave. This special shape and dispensing with the otherwise usual lock washer increases the sealing system's service life by up to 100% compared to conventional oil seals. This sinusoidal sealing lip in combination with lubricants approved by SEW-EURODRIVE also prevents grooving on the shaft. This means that a new oil seal can be placed in the same location during servicing. The special shape makes the contact surface with the rotating shaft larger, which improves heat dissipation, increases the transfer of lubricant at the sealing surface and thus significantly reduces wear on the sealing lip and the aging of the material.

## Which motors and applications is the Premium Sine Seal intended for?

The benefits of the new oil seal over conventional sealing systems are especially evident in use with extremely high dynamics. That is why we're making the new technology available for PxG® planetary servo gear units, gearmotors with synchronous servomotors from the CMP.. and CM3C.. series and the mechatronic drive systems from the MOVIGEAR® range. However, the new oil seal is also available

for DR.., DRN../DR2S.. and DAS.. asynchronous motors in combination with our helical gear units, parallel-shaft helical gear units, helical-bevel gear units, helical-worm gear units and SPIROPLAN® right-angle gear units.

The Premium Sine Seal can typically be used for machinery in the packaging, food and beverage industries, wood processing, baggage handling systems at airports, automobile production, transportation, logistics and many other applications.

↗ Service life extended by up to +  
**100%**

**Premium Sine Seal oil seal**

↗ Increased protection against leaks

↘ No grooving on the shaft

↗ Greater system availability

↘ Wear reduced by up to

**-50%**

## PROPERTIES

Reliably protects the motor against oil leaks (input side)

Sinusoidal path of the sealing lip

Reduced heating at the sealing lip

Less wear compared to standard oil seals

Expected service life of approx. 20 000 hours

No grease required

## EXPERT VOICE



### 3 QUESTIONS FOR ...

... head of the Tribology and Sealing Systems technology group  
**ALEXANDER HÜTTINGER**

#### Why was the sealing ring developed?

The reliability of a system also depends heavily on the reliability of its drive technology. Yet the requirements placed on drive technology are becoming increasingly demanding. In the past, production ran primarily in single-shift operation. Nowadays, however, drives often operate on a three-shift basis, depending on the application. In general, this means 24 hours a day, six days a week, or up to 7000 operating hours a year. Under these conditions, the seal is often the weakest link in a gearmotor.

#### What is special about the oil seal?

With the Premium Sine Seal, the contact between the input shaft and sealing lip is not straight, but instead follows a sinusoidal path on the shaft. This triples the effective contact surface on the shaft, resulting in

significantly better distribution of the heat generated in the sealing gap and reducing thermal strain many times over, which in turn slows the aging of the elastomer.

#### How does a sealing ring age?

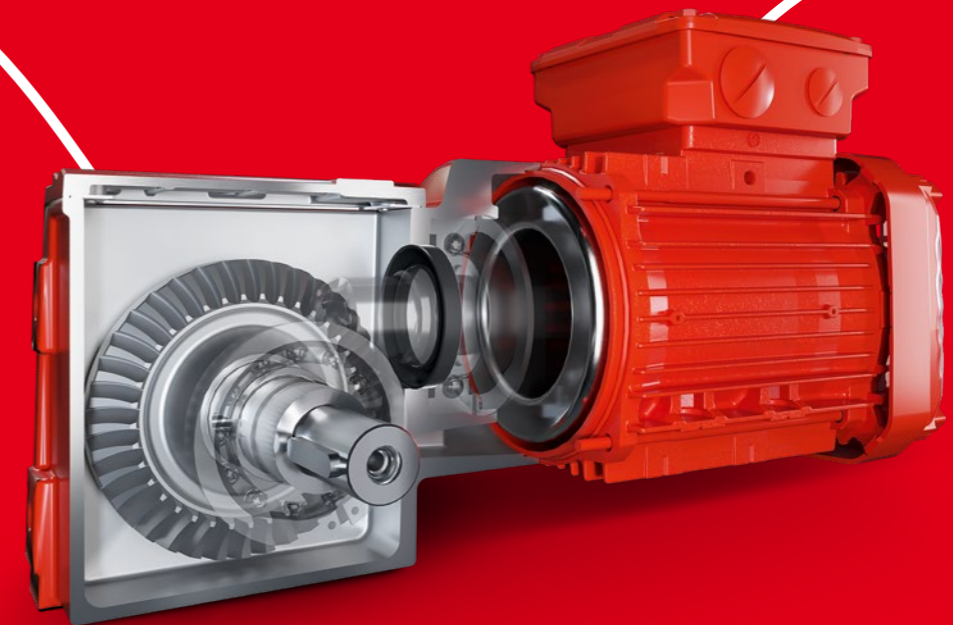
That depends entirely on the strains to which the gearmotor is exposed during operation. In addition to mechanical wear due to abrasion, the temperature also has a significant effect. If it increases, the material, that is to say the elastomer from which the sealing ring is made, ages more quickly, becomes hard and loses elasticity. The result is that the sealing ring leaks and oil comes out. This process also varies depending on the lubricant.

### ➤ **GOOD TO KNOW**

- Our Premium Sine Seal has won the industry award in the drive and fluid technology category.
- To also reliably protect the gear unit output side against oil leaks, SEW-EURODRIVE has for a number of years been offering the option of a sealing system consisting of two sealing lips. It comprises a conventional sealing lip and an equally optimized sealing lip in the shape of a sinus wave. This double oil seal is particularly recommended for adverse and dirty ambient conditions and when sensitive products need to be given reliable protection against lubricant leaks.

### ➤ **WANT TO GO STRAIGHT TO THE PRODUCT? CLICK HERE!**

[www.sew-eurodrive.de/oil-seal/](http://www.sew-eurodrive.de/oil-seal/)

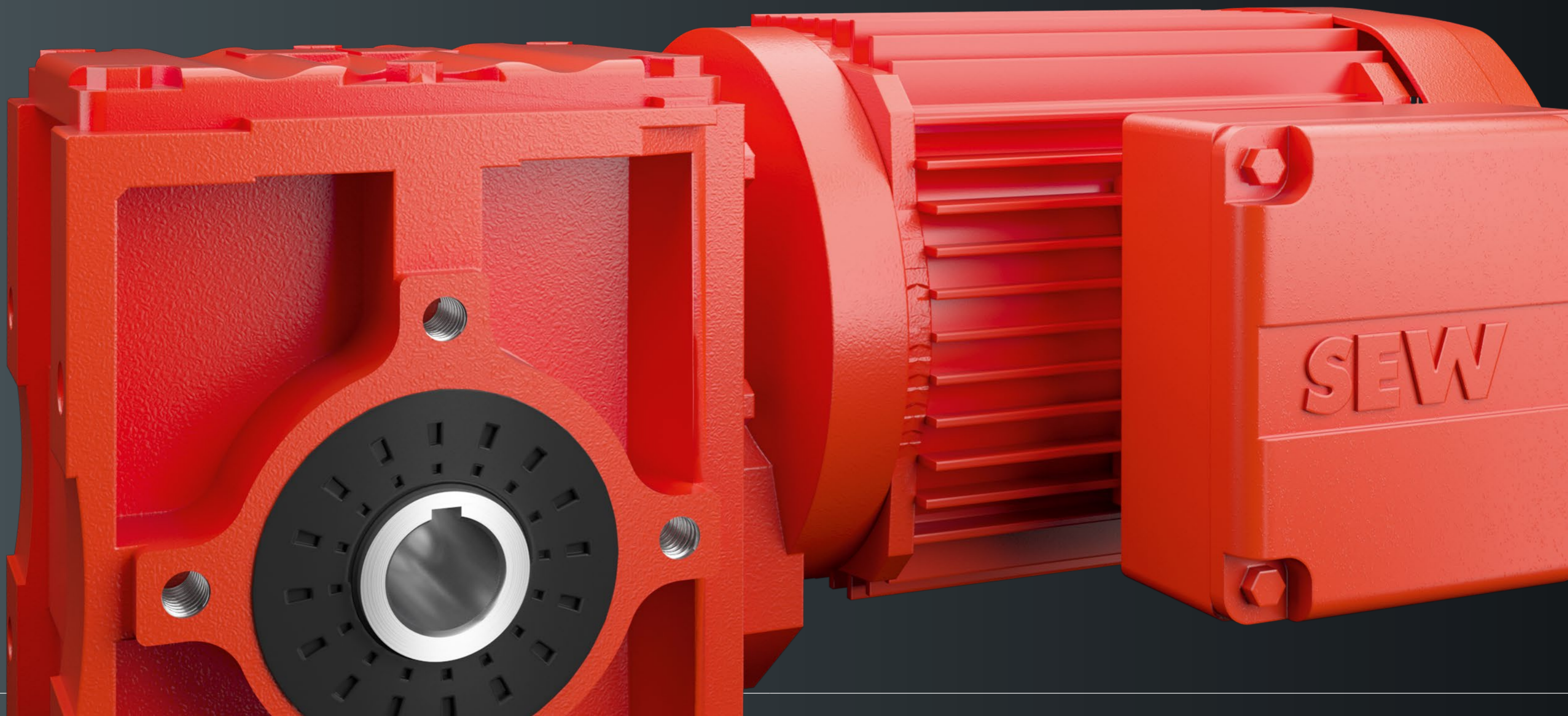


**up**  
to date

**EXTENDED PROTECTION**

# **12 MONTHS ON TOP – AN EXTRA YEAR OF REASSURANCE**

Answers to the most frequently asked questions



# EXTENDED WARRANTY PERIOD FOR GEAR UNITS AND GEARMOTORS



The system projects that use our drive technology are becoming increasingly complex and time-consuming to implement. As a result, it can happen that customers install components they have already ordered and received in the machine, without immediately moving to startup. Only once the entire system is complete and set up is it accepted by the end customer and production can start. However, the statutory warranty period usually begins on the date of receipt (passing of risk), not the first time the gearmotor is switched on.

Our aim, though, is to ensure you are kept on the safe side. With our extended warranty period, we offer you an additional 12 months of 100% reassurance to the same level as the statutory warranty on new drives that are equipped with our PREMIUM protection package. This is regardless of whether the drive is started up later for project reasons or is put into operation on the first day after delivery.

**Here, our FAQ go into more detail about what that means.**

+

## Extended protection

Thanks to extended statutory warranty period

## FAQ

### ➤ WHAT DOES THE STATUTORY WARRANTY INCLUDE?

If an item is faulty at the passing of risk, the seller is liable for subsequent performance (repair or replacement) within the statutory warranty period. Buyers of our products naturally also have this right. As a rule, the warranty period begins on delivery of the item (passing of risk).

The length of the statutory warranty period varies from country to country. In Germany and most other EU countries, it is two years.

### ➤ WHEN AND HOW IS THE OPTIONAL 12-MONTH EXTENDED WARRANTY PERIOD FROM SEW-EURODRIVE AVAILABLE? WHAT CONDITIONS ARE ATTACHED TO IT?

The extended warranty period can be selected when ordering a new gear unit or gearmotor.

The only condition is that the gear units or gearmotors must be equipped with the PREMIUM protection package from SEW-EURODRIVE (Premium Sine Seal oil seal on the input end, FKM sealing ring on the output side, GearOil by SEW-EURODRIVE) when ordering. Otherwise, the same conditions apply during the SEW-EURODRIVE extended warranty period as during the statutory warranty period.

## ➤ FOR WHICH PRODUCTS IS THE EXTENDED WARRANTY PERIOD OFFERED?

The warranty period for the following drives can be extended by 12 months when they are covered by PREMIUM protection:

- **Standard gear units and gearmotors**
  - with DR.., DRN.., DR2S.. asynchronous motors
  - with CMP(Z).., CM3C.. servomotors
  - with AM.., AR.., AQ.., EWH.. adapters
  - with AD.., AT.. input components
- **MOVIGEAR® (Generation C)**

## ➤ DO I HAVE TO REGISTER MY GEAR UNIT/GEARMOTOR FOR THE EXTENDED WARRANTY PERIOD?

No. The extended warranty period can be selected/configured directly when ordering a new drive. It is therefore part of your order. Additional registration is not required. Unfortunately, it is not possible to extend the warranty period for a drive that has already been delivered.

## ➤ I HAVE ALREADY CONTRACTUALLY AGREED A WARRANTY PERIOD WITH SEW-EURODRIVE THAT IS LONGER THAN THE STATUTORY WARRANTY PERIOD. CAN I RECEIVE THE OPTION OF THE SEW-EURODRIVE EXTENDED WARRANTY ON TOP OF THAT?

The "extended warranty" option from SEW-EURODRIVE only enables you to add 12 months to the statutory warranty period applicable in the country of delivery. If different warranty periods have been contractually agreed, it is possible to switch to PREMIUM protection.

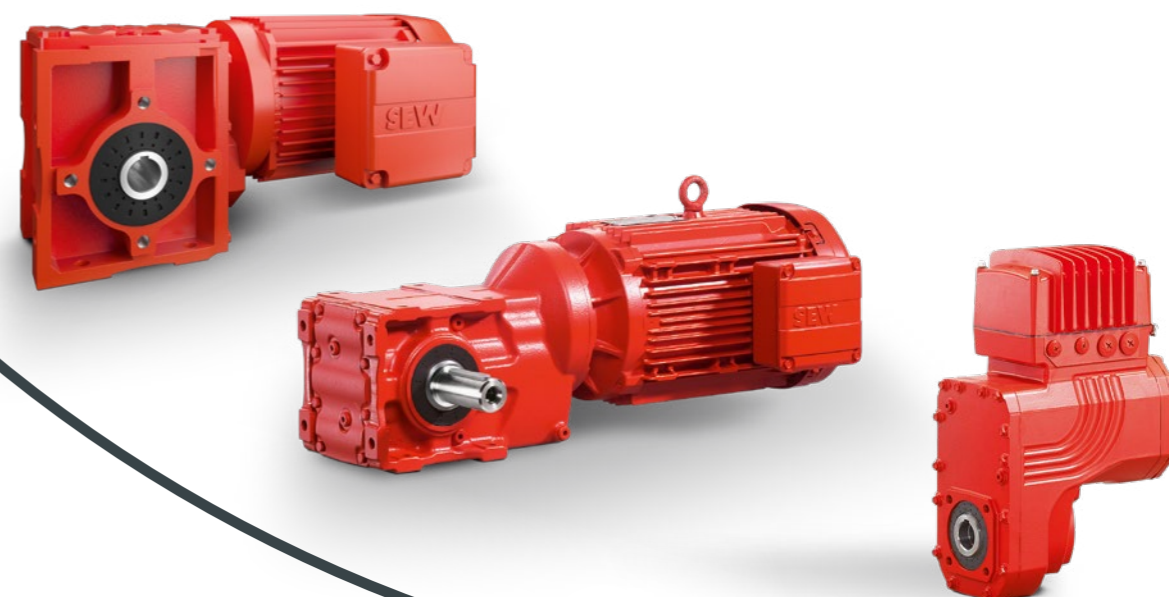


## ➤ HOW LONG AFTER THE INSTALLATION OF THE DRIVES DO MY RIGHTS UNDER THE EXTENDED WARRANTY PERIOD REMAIN VALID?

As a rule, the statutory warranty period always begins on delivery of the item (passing of risk). This also applies to our gear units and gearmotors, no matter whether these are first put into storage or installed and started up immediately. Our additional protection in the form of the "extended warranty" begins once the statutory warranty period expires.

## ➤ WHAT SHOULD I DO IF I DISCOVER A FAULT IN MY GEAR UNIT/GEARMOTOR DURING THE PERIOD OF THE EXTENDED WARRANTY?

The procedure and our services are the same as during the statutory warranty period. Please consult our general terms and conditions, which you will find on our website at [www.sew-eurodrive.de/meta-pages/general\\_terms\\_and\\_conditions.html](http://www.sew-eurodrive.de/meta-pages/general_terms_and_conditions.html).



Use of  
GearOil by  
SEW-EURODRIVE



### ➤ UNDER WHAT CONDITIONS DOES THE EXTENDED WARRANTY PERIOD ORDERED WITH A DRIVE NOT APPLY?

The extended warranty only applies within the additional 12 months after expiration of the statutory warranty period. In the same way as for the statutory warranty, it must be ensured that the drive has been suitably stored, installed and operated. You can find more detailed information in our general terms and conditions at [www.sew-eurodrive.de/meta-pages/general\\_terms\\_and\\_conditions.html](http://www.sew-eurodrive.de/meta-pages/general_terms_and_conditions.html).

### ➤ CAN THE PREMIUM PROTECTION PACKAGE ONLY BE ORDERED FOR NEW DRIVES, OR IS IT ALSO AVAILABLE FOR REPAIRS TO EXISTING DRIVES?

Of course the high-quality components of the PREMIUM protection package can also be installed during repairs to an existing drive. This has the advantages described in the overview.

- **Reduction in**
- Heat generation
  - Wear
  - Friction

Reduces wear by up to **80%**  
(Premium Sine Seal oil seal)

Up to **20 000<sup>h</sup>**  
service life (Premium Sine Seal oil seal)



# ADVANTAGES OF SEW-EURODRIVE PREMIUM PROTECTION

Alongside the extended warranty, the high-quality components contained in our PREMIUM protection package bring further advantages for users.

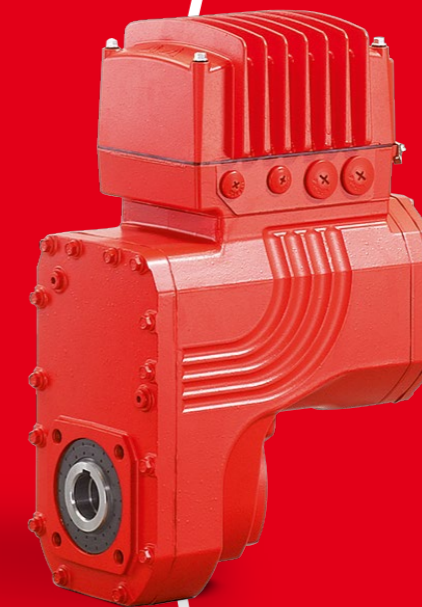
PREMIUM-PROTECTION PACKAGE	WITHOUT	WITH
<b>Seal (input end)</b>		
Motor/adaptor	Standard sealing ring	<b>Premium Sine Seal oil seal</b>
Heat generation	Standard	<b>Reduced</b>
Wear	Standard	<b>Reduced by up to 80%</b>
Thermal power losses due to friction	Standard	<b>Reduced by up to 45%</b>
Service life	Standard (approx. 10 000 hours, depending on operating conditions)	<b>Doubled (approx. 20 000 hours, depending on operating conditions)</b>
<b>Seal (output side)</b>		
Gear unit output shaft (application)	Standard sealing ring	<b>High-quality FKM oil seal</b>
Material	Standard NBR (nitrile rubber)	<b>High-quality FKM (fluorocarbon rubber)</b>
Temperature resistance	Standard	<b>Increased</b>
Chemical resistance	Standard	<b>Increased</b>



PREMIUM-PROTECTION PACKAGE	WITHOUT	WITH
<b>Lubrication</b>	Standard gear unit oil	<b>GearOil by SEW-EURODRIVE</b>
<b>Special formulation and logistics for long-lasting top quality worldwide</b>	No	<b>Yes</b>
<b>Damage load stage to FZG scuff test DIN ISO 14635-1, A/8.3/90</b>	Standard, $\geq 12$	<b>High to <math>&gt; 14</math></b>
<b>Wear protection for rolling bearings to FE8 rolling bearing test (DIN 51819-3, D 7.5/80 – 80)</b>	Standard, $\leq 30$ mg	<b>Improved, <math>\leq 5</math> mg</b>
<b>Resistance to aging</b>	Standard	<b>Increased</b>
<b>Service life</b>	Standard	<b>Extended by up to 50%</b>
<b>Storage time for oil packaging units (barrel, canister)</b>	Standard, up to 3 years	<b>Extended, up to 6 years, depending on the lubricant</b>
<b>Best test results in the relevant lubricant category, in line with the stringent quality requirements of SEW-EURODRIVE testing specification no. 07 004 03 13</b>	No	<b>Yes</b>

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\* This option can only be purchased as an extension to the statutory warranty period. If different warranty periods have been contractually agreed, it is possible to switch to PREMIUM protection.



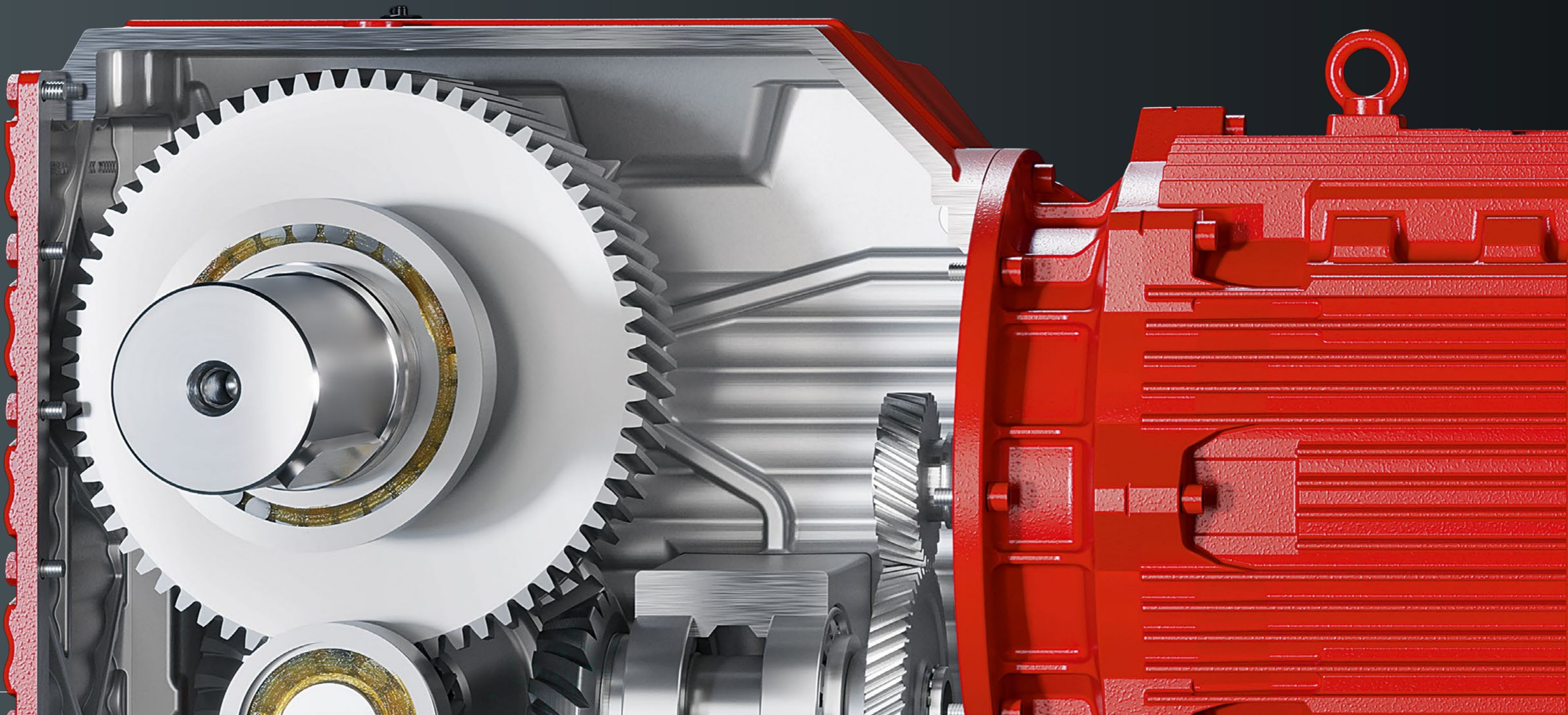
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**GREASE BY SEW-EURODRIVE**

# **FOR A WELL-GREASED** **PERFORMANCE**

With high thermal and mechanical strain



# WITH HIGH THERMAL AND MECHANICAL STRAIN

Each of our drive systems meets the highest demands. Achieving this requires top performance from principal actors such as the motor and gear unit and from the supporting cast – including lubricants and grease. Our Grease by SEW-EURODRIVE was specifically designed for use in highly stressed rolling bearings and oil seals of gear units and motors.

## More performance?

Our 90 years of experience in gear unit engineering and well-honed tribological expertise formed the basis, and Grease by SEW-EURODRIVE is the outcome. This is a high-performance special grease for highly stressed bearings and seals. It is characterized by low friction coefficients and high thermal and mechanical stability. Its outstanding service life ensures long maintenance cycles. It has a shelf life of up to 36 months and thus simplifies internal logistics. In developing Grease by SEW-EURODRIVE, we systematically focused on compatibility with our SEW gear oils. Now, these two lubricants – GearOil by SEW-EURODRIVE and Grease by SEW-EURODRIVE – form a coordinated lubrication system for high gear unit efficiency and top performance in all operating points.

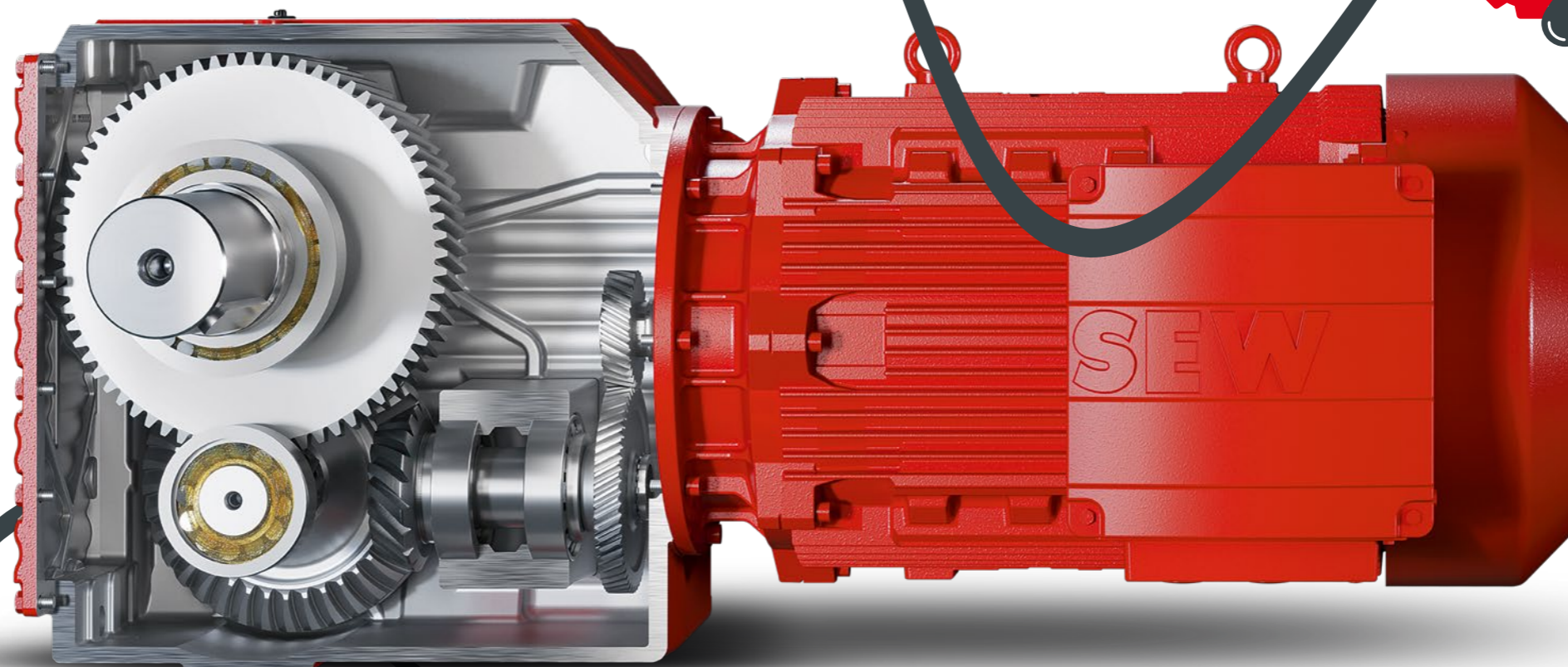
Shelf life of up to

# 36 months

↳ Less risk for a premature failure



Coordinated lubrication system



## PACKAGING SIZE

### For use in an industrial environment:

– 500 g cartridges of Grease HL 2 E1 by SEW-EURODRIVE: 03041476

### For use in the food industry:

– 500 g cartridges of Grease HL 2 H1 E1 by SEW-EURODRIVE: 03041484



# YOUR BENEFITS – AT A GLANCE

## ➤ **SAVE TIME AND CUT COSTS**

No more bothersome hunting for a suitable gear unit grease for bearings and oil seals. Grease by SEW-EURODRIVE is used by SEW-EURODRIVE during the assembly of gear units and gearmotors. For servicing and maintenance work, Grease by SEW-EURODRIVE can be ordered in 500 g cartridges.

## ➤ **RELIABILITY**

Thanks to the comprehensively tested compatibility with SEW GearOil lubricants and seals.

## ➤ **INVESTMENT PROTECTION**

Due to a wide service temperature range, high thermal and mechanical stability and resistance to aging.

## ➤ **FEWER FAILURES**

Minimizes sealing ring wear and reduces the risk of premature roller bearing failure.

## ➤ **SIMPLE LOGISTICS**

Thanks to the long shelf life of up to three years.

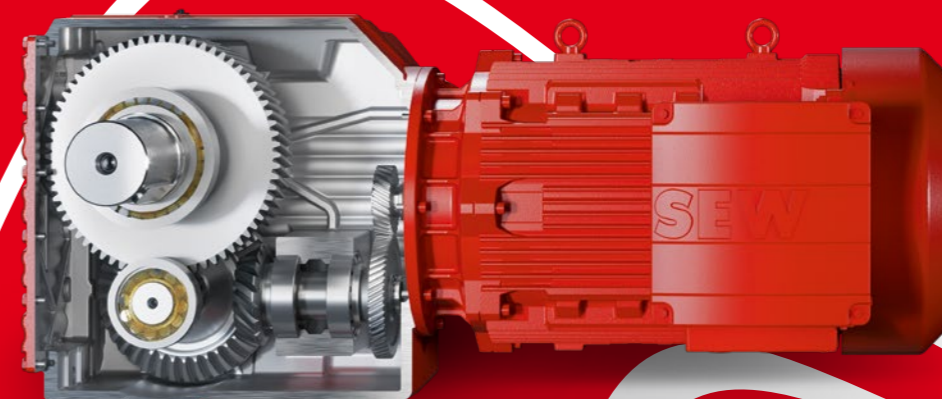
### **Less wear, more flexibility**

Grease by SEW-EURODRIVE brings our customers the best possible protection for all kinds of gear unit bearings and conventional oil seals. It reduces wear on sealing rings long term. The risk of early rolling bearing failure is also cut. Grease by SEW-EURODRIVE is also available in an NSF H1 version that is approved for use in the food and feed industries.

### **Coordinated recipe**

For our high-performance Grease by SEW-EURODRIVE, we use a coordinated recipe that protects your SEW gear units particularly reliably. Its performance potential and practicality have been shown in numerous test runs and trials. It meets SEW-EURODRIVE's strict requirements in full.

Careful selection of components is one of the factors responsible for the top-quality product. The calcium sulfonate complex saponified lubricating grease is based on a semi-synthetic base oil or fully synthetic base oil (NSF H1 variant). An optimized additive package provides the finishing touch to the high-performance grease.



**up**  
**to date**

DIGITAL SERVICES

# DIGITAL SERVICES FOR YOUR PRODUCT

Direct to your smartphone by scanning a QR code



# DIRECT TO YOUR SMARTPHONE BY SCANNING A QR CODE



**80%**  
of our products are already being delivered with the new product label.

Whether you're looking to start up your system complete with its drive technology or need rapid access to information to deal with a fault, we can help. Customers using our Online Support tool know they will quickly be able to find and access all the necessary details for their product.

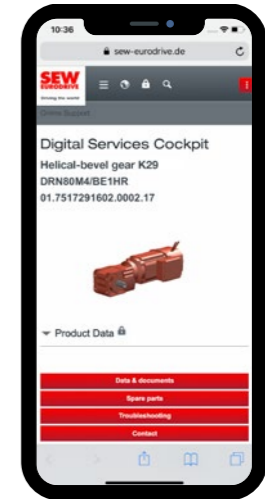
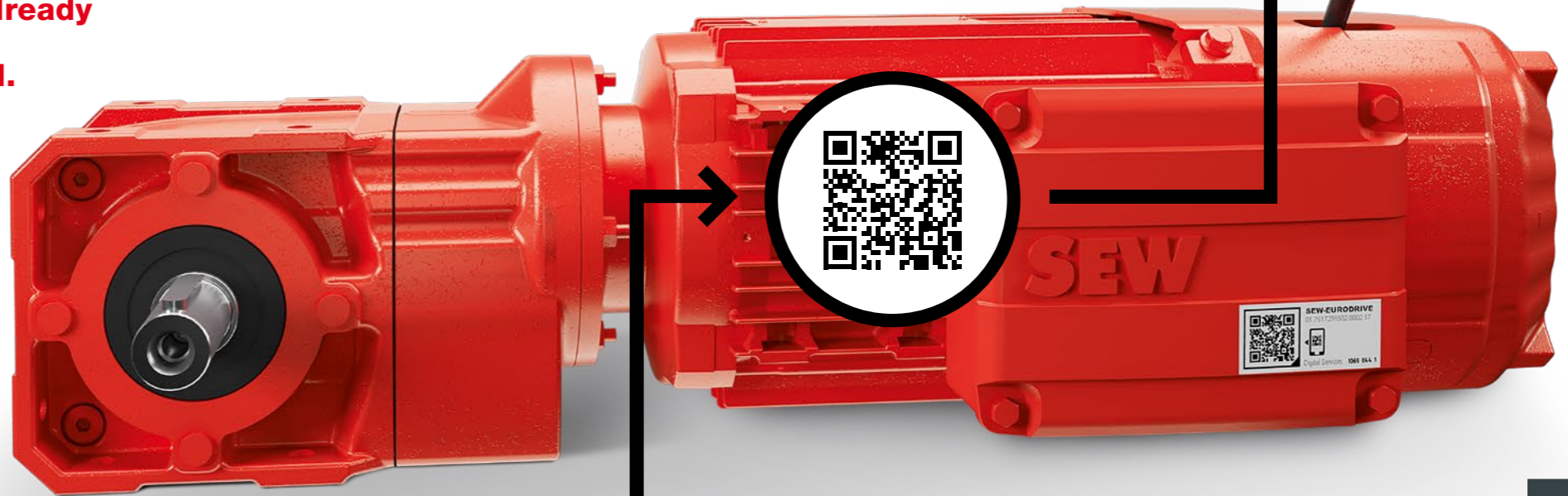
What's more, our new product label will save you even more time from now on. A customized adhesive label incorporating a QR code ensures super-fast, mobile access to our Online Support tool's Digital Services. You can scan this code directly from the label on your product at its location of use. The unique code is identified and all the key information you need is then instantly available at the touch of a button.

This rules out the possibility of mistakes when copying the 18-digit serial number from the nameplate. There's no need to print out information material from your PC, either.

That's because the QR code already includes the serial number – it couldn't be quicker, simpler or more direct. Over 80 percent of our products are already being delivered with the new product label, and this proportion is increasing all the time.

Incidentally, you can scan in the code using either the standard function on your smartphone or our SEW "Product ID plus" app. If you use the standard reading function on your mobile device, it opens SEW-EURODRIVE's clear, user-friendly Digital Services Cockpit. If, on the other hand, you call up the QR code via the SEW "Product ID plus" app, it recognizes the serial number in the URL and you instantly obtain access to all product-specific details and functions from your normal app environment.

It couldn't be quicker, simpler or more direct.



**SEW Product ID plus app can be found in the Apple App Store or Google Play Store.**



# YOUR BENEFITS – AT A GLANCE

## THE ADDED VALUE FOR YOU

### Preview



Immediate recognition of the product, complete with image, product designation, type code and serial number

### Product data



Rapid access to all technical data for your product

### Documentation



Quick access to product-specific documentation and manuals

### Spare parts



Help with selecting spare parts through access to the spare parts drawing and parts list, plus the option of making a direct service request or ordering spare parts direct from your mobile device – around the clock

### Troubleshooting



Rapid assistance in the event of faults thanks to digital fault analysis, with no need to spend time looking in operating instructions

### Contact



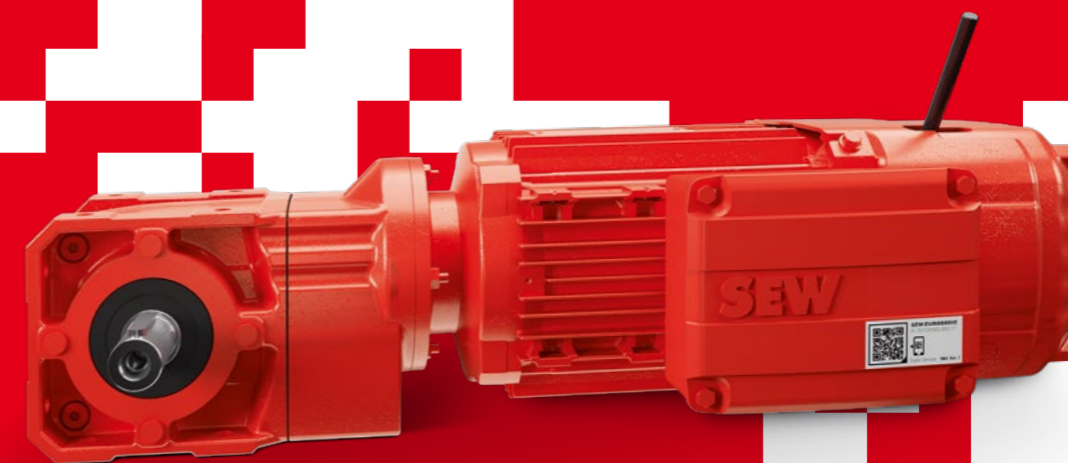
Immediate connection to SEW-EURODRIVE's 24 hour service

## ➤ **ARE YOU READY FOR THE FUTURE?**

We certainly are! We're already preparing further services for you: Predictive maintenance, condition monitoring and startup assistance functions will soon also be available in your Digital Services Cockpit.

## ➤ **YOU HAVE ANY QUESTIONS ABOUT DIGITAL SERVICES?**

Phone: +49 7251 75-3232  
E-mail: [online-support@sew-eurodrive.de](mailto:online-support@sew-eurodrive.de)

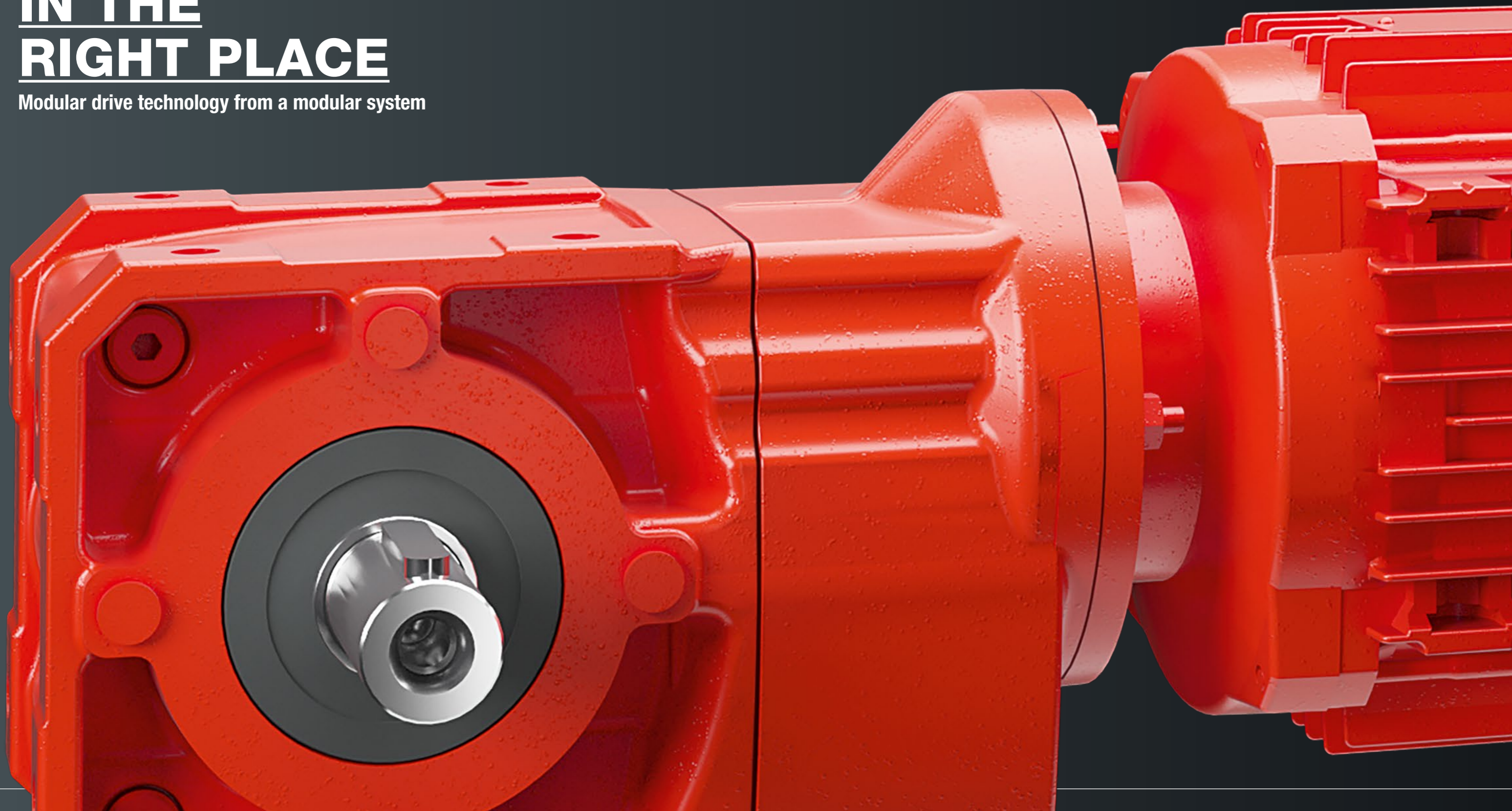


**up**  
to date

MEANINGFULLY COMBINABLE

# THE RIGHT PARTS IN THE RIGHT PLACE

Modular drive technology from a modular system



# MODULAR DRIVE TECHNOLOGY FROM A MODULAR SYSTEM

The aim of a modular system is to make it possible to combine all components with each other in such a way as to create the largest possible number of optimized solutions. We're all familiar with those colorful little building blocks that can be put together to create houses, cars, airplanes or anything else imaginable. Again and again, the parts take on a new purpose to fit the user's creativity.

Gearmotors are widely used as drives in almost all areas of industrial production, manufacturing and transport. In many applications, these compact units combining a gear unit and electric motor are the perfect option for drive engineering tasks. The possibilities are virtually limitless, with uses ranging from simple conveyor belts and packaging machines to fairground rides.

Due to the range of applications, it makes little sense to manufacture gearmotors as custom-made single parts. In the vast majority of cases, this would be far too expensive and would also often involve long delivery times. This is why we have adopted a modular concept, so that the separate components such as the motor and gear unit can be selected and combined to create a gearmotor that suits the customer's needs.

## Modular system

The modular principle to gearmotors means motors, gear units and other components such as adapters and input shaft assemblies of different types and sizes can all be combined with each other.

We call the flange connection we have designed for this the LIA interface. "LIA" is a description of the flange design – "Lochkreis im Achskreuz" (hole circle in axis cross).

Thanks to the LIA interface, different sizes of motor and gear unit can be combined with each other across different diameters. This interface was recently also introduced with the new diameter 105 mm for the smallest helical gear units – the R..07, with an  $M_{amax}$  of up to 50 Nm, and the R..17, with an  $M_{amax}$  of up to 85 Nm. This means that the full range of the modular system is now open to even the smallest helical gear units with the new LIA 105.

**LIA is a description of the flange design**

**+ The perfect option for drive engineering tasks**

## MOTOR DESIGNS

IE1 AC asynchronous motor of type DR2S..

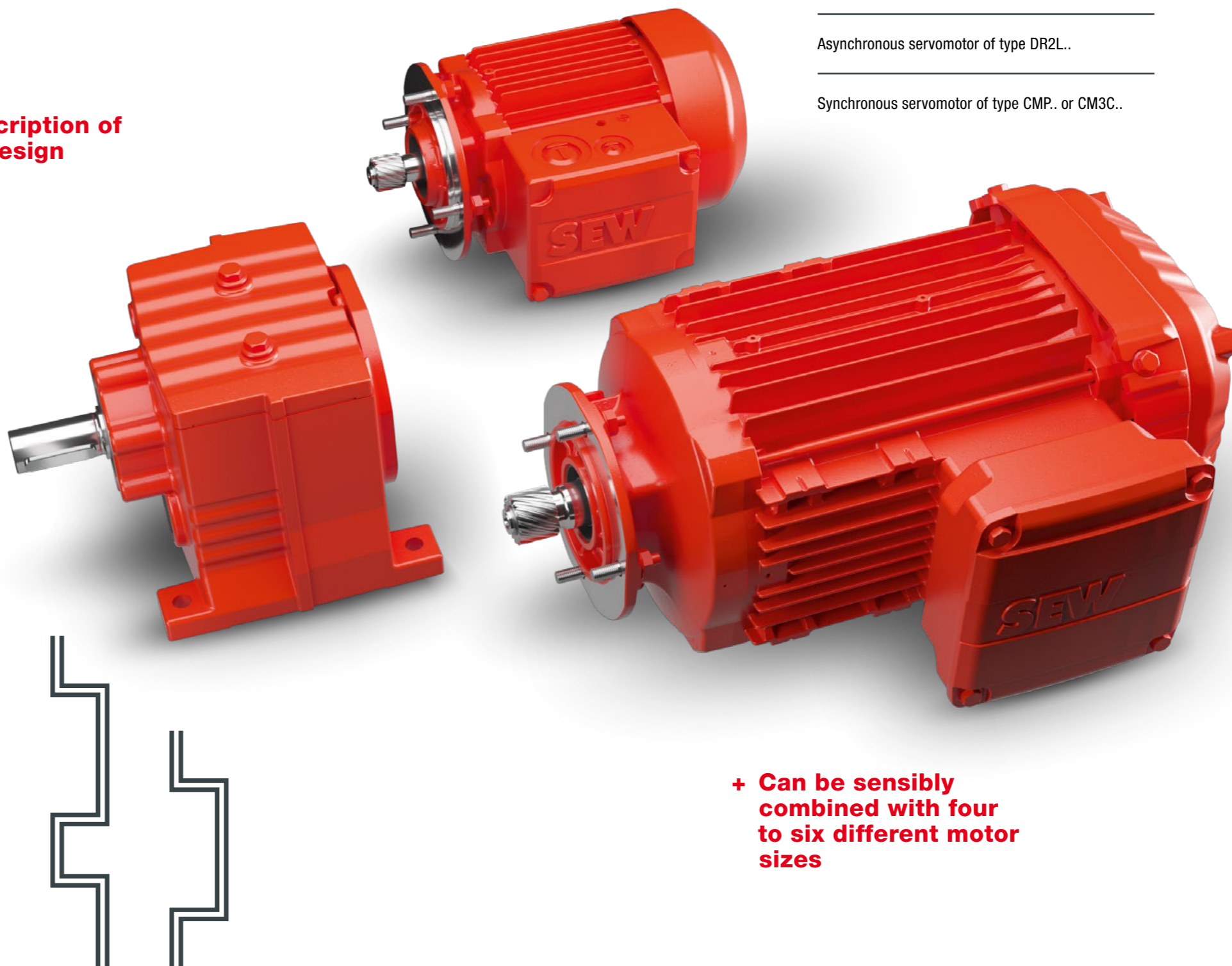
IE3 AC asynchronous motor of type DRN..

Explosion-protected AC asynchronous motor of type EDRN..

Torque motor of type DR2M..

Asynchronous servomotor of type DR2L..

Synchronous servomotor of type CMP.. or CM3C..



**+ Can be sensibly combined with four to six different motor sizes**



**+ Can also be combined with various adapters using the LIA interface**

These combinations are "classic" gearmotors for direct mounting. This has the advantage of a short length, low weight and optimal coordination of the motor shaft, flange and bearing in terms of the expected load.

There are also requirements where an adapter needs to be installed between the gear unit and motor so that the motor can be unscrewed for servicing purposes without opening the gear unit, for example. In these applications, the modular system ensures that the gear units can also be combined with various adapters using the LIA interface.

In theory, gearmotors can be assembled from all available motors and gear units. In practice however, we try to use the performance of the gearmotor to optimum effect. This means the range of combinations is slightly restricted.

**For example**

- Combining an excessively large motor with a small gear unit overloads the gear unit.
- Combining an excessively small motor with a large gear unit does not utilize the full capability of the gear unit.

Gear units in any one size can be sensibly combined with four to six different motor sizes. For example four motor sizes with up to eight power ratings in the 0.09 kW to 1.1 kW range are suitable for mounting on the R..07 and R..17 gear units.

**+ Full range of the modular system**

**ADAPTERS**

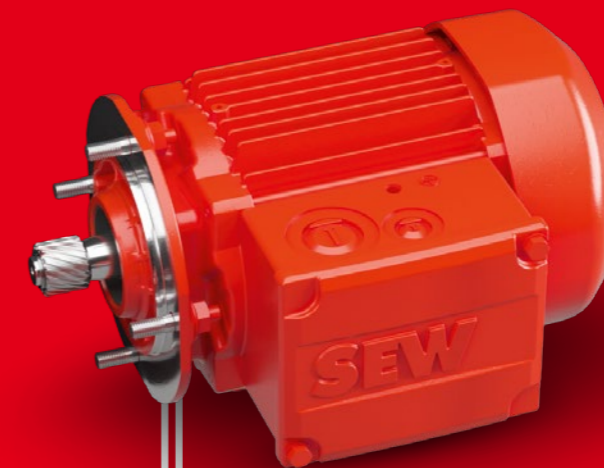
Adapters of the **type AMS.. (IEC)** for mounting asynchronous motors standardized to IEC.

Adapters of the **type AMS.. (NEMA)** for mounting asynchronous motors standardized to NEMA.

Adapters of the **type AQSA..** for mounting market-standard synchronous servomotors with a motor shaft with key.

Adapters of **type AQSH..** for mounting market-standard synchronous servomotors with a smooth motor shaft.

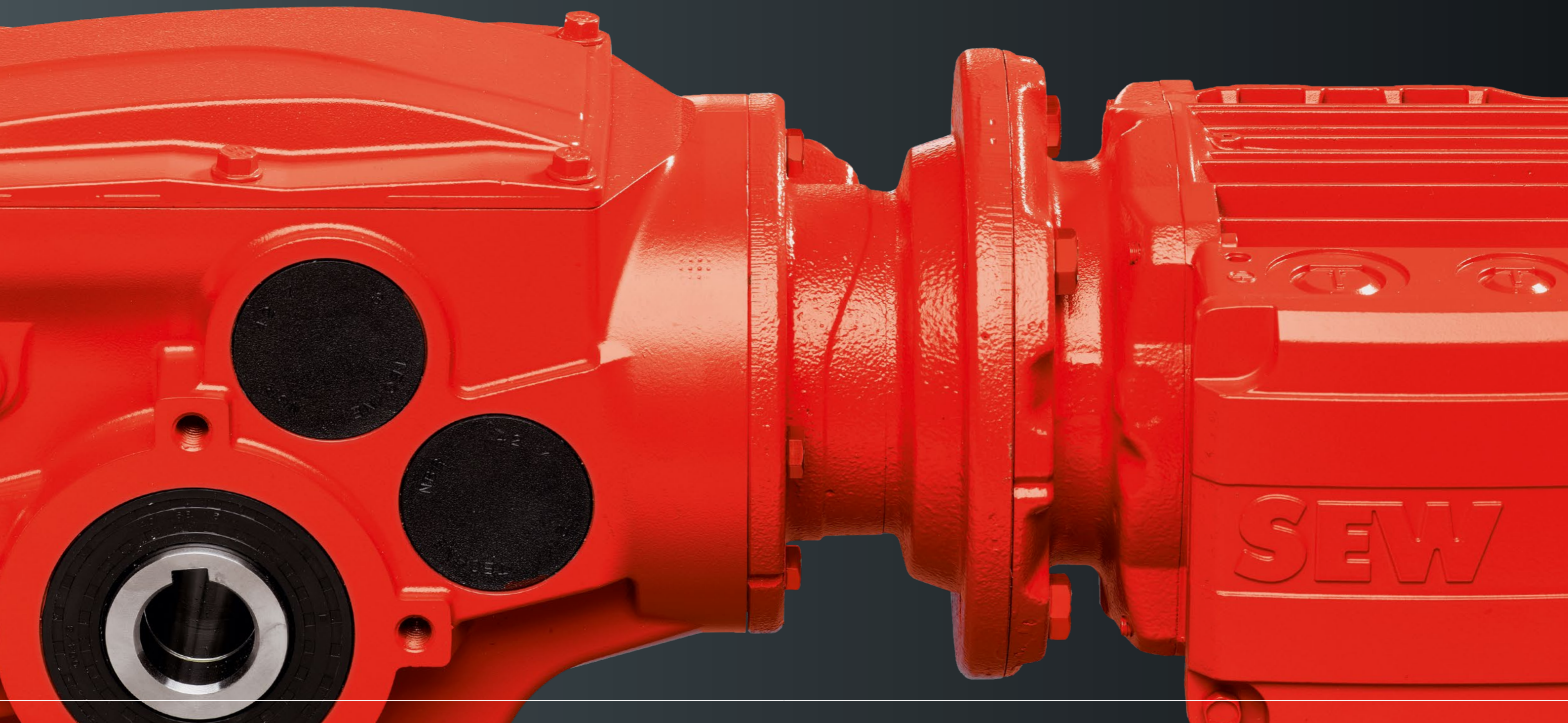
**+ Has the advantage of a short length, low weight and optimal coordination of the motor shaft, flange and bearing in terms of the expected load**



ADAPTER AMS.. AND AQS..

# SHORTER, MORE FLEXIBLE, LIGHTER

The new adapters for your range of combinations



# THE NEW ADAPTERS FOR YOUR RANGE OF COMBINATIONS

Up to  
**53%**  
shorter installation length compared to the previous AQ.. adapters

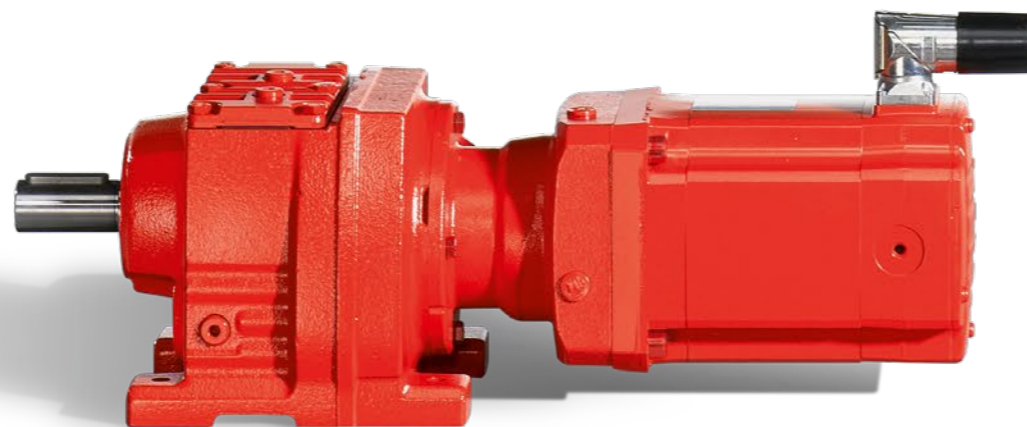
We are all familiar with adapters – we use USB, HDMI and plug adapters for electronic devices all the time. Mechanical devices have adapters, too. You're sure to have seen them used for bits on cordless screwdrivers or as sockets in your ratchet set. Adapters are a real blessing when it comes to using a device with a standardized interface in a variety of ways – even if you end up with almost a drawerful of them at home.

Drive technology has adapters, too. These usually come into play when a gear unit and a motor from different manufacturers are to be combined into a single drive solution. Obviously, it's easiest when both components come from us, because then our LIA interface can be used, eliminating the need for an additional adapter.

However, there are also applications where the motor does not come from us – generally when IEC or NEMA motors are to be installed or system operators want to ensure rapid replacement of a faulty motor without opening the gear unit. This is where the new adapters from SEW-EURODRIVE offer a wide variety of combination options.

To make things easy for you here, too, we have revised and reworked our adapter series. One advantage should be mentioned from the start – they are much shorter! Particularly when it comes to machine automation, the extra length added by the adapter is a key consideration. The adapters are compatible with all sizes of SEW-EURODRIVE's R.., F., K.., S.. and W..9 gear unit series.

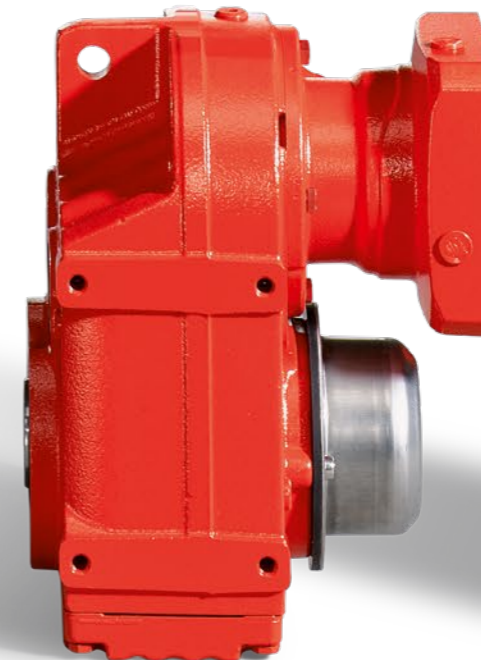
The AMS.. series (for mounting IEC and NEMA motors) and AQS..series (for mounting synchronous servomotors) make motor installation easier. In addition, AQS.. adapters can be used to mount a wider range of market-standard synchronous motors thanks to new adapter variants. In mounting position M4, AMS.. adapters have the option of being fitted with a condensation drain hole. Selecting reinforced bearings further extends the bearing service life.



+ Possible to remove motors even if the input and output are blocked

+ Thermal length compensation of the motor shaft thanks to the integrated claw coupling

+ Reduced weight



Up to  
**37%**  
shorter installation length compared to the previous AM.. adapters

+ AMS.. with optional drain hole /DH for drives in mounting position M4

# WHAT ADVANTAGES DO THE NEW ADAPTERS OFFER YOU?

## AQS.. ADAPTERS

Up to 53% shorter installation length compared to the previous AQ.. adapters

Reduced weight

A coupling with spreading function for faster installation (AQSH..)

Possible to remove motors even if the input and output are blocked

A new basic flange (LIA105) for combination with even small helical gear units (R..07 and R..17) and the new W..19 SPIROPLAN® gear unit

New adapter variants for connecting market-standard servomotors

Thermal length compensation of the motor shaft thanks to the integrated claw coupling

## AMS.. ADAPTERS

Up to 37% shorter installation length compared to the previous AM.. adapters

Simplified motor installation for the AMS.. adapters (NEMA) and sizes AMS250.. (IEC) and AMS280.. (IEC)

Mounting of sizes 63 to 280 for IEC motors, and 56 to 364/365 for NEMA motors

A new basic flange (LIA105) for combination with even small helical gear units (R..07 and R..17) and the new W..19 SPIROPLAN® gear unit

Optional condensation drain hole /DH and reinforced bearings

Optional reinforced bearings for even longer bearing life

## ➤ FIND OUT MORE ABOUT THE ADAPTERS HERE!

[www.sew-eurodrive.de/en/adapter/](http://www.sew-eurodrive.de/en/adapter/)

## ➤ THINGS TO KNOW

The new adapter couplings allow higher permissible torques in both series, which means greater safety reserves – even in the event of overloading. The high permissible input speeds can also boost machine productivity.



**up**  
to date



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